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International Sooting Flame (ISF) Workshop Proceedings Table of Contents

File	Торіс	Author
ISF4-00A	Table of Contents	Murray Thomson
ISF4-00B	Program	Graham Natham
ISF4-01	Introduction	Graham Natham
ISF4-02	Industry Perspective	Roscoe Taylor
ISF4-03	Soot Inception and Growth	Hope Michaelson
ISF4-04	Review key outcomes from ISF-3	Murray Thomson
ISF4-05A,B,C,D	Turbulent Flames (Atmospheric and Pressurised)	Mueller/Sun/Dreier
ISF4-06A,B,C,D,E	Linkages between ISF and TNF Workshops	Dally / Mueller
ISF4-07A	Current Knowledge on PAH Chemistry: Mechanisms View	Tiziano Faravelli
ISF4-07B	Current Knowledge on PAH Chemistry: Reactions View	Stephen Klippenstein
ISF4-08	Validation experiments to advance models of soot inception	Nils Hanson
ISF4-09	Joint Discussion Session with Flame Chemistry Workshop	Pitsch / Wang
ISF4-10	Laminar Flames (Atmospheric & Pressurised)	Dworkin/Bisetti/Sirignano
ISF4-11A,B	Discussion:	Shaddix/Wang
	Outcomes & Next Target Flames	
ISF4-12	Closing	Graham Natham

International Sooting Flame (ISF) Workshop Aims and Objectives

Aims of the ISF Workshop

- To advance understanding and predictive capability of flames with soot, to identify gaps in this understanding and to coordinate research programs to address them;
- To identify well defined target flames and coordinate additional experiments that provide suitable data for model development and validation, spanning a variety of flame types and fuels in each of the research programs;
- To establish an archive of the detailed data sets of target flames with defined accuracy and to provide a forum for the exchange and dissemination of these data;

Objectives and Targets for ISF-4

Objective 1: To advance understanding and prediction of inception-dominated ethylene flames:

Target 1: obtain new systematic data in inception-dominated laminar ethylene flames (such as counter-flow flames) to achieve conditions for key controlling parameters (such as residence time) that better match those that apply in the existing data sets for turbulent ethylene jet target flames. Data is sought for both atmospheric and elevated pressure conditions.

Objective 2: To advance prediction of sooting flames in the growth/agglomeration regimes of ethylene flames:

Target 2: obtain new systematic data in growth/agglomerated-dominated regimes of turbulent ethylene flames (such as the recirculation region of bluff-body flames) to achieve conditions for key controlling parameters such as residence time that better match those that apply in the existing data sets for laminar ethylene jet flames. Data is sought for both atmospheric and elevated pressure conditions.

Objective 3: To advance prediction of sooting flames with more practical fuels:

Target 3: establish a coordinated data base, building on existing data, in the laminar and turbulent regimes, and at a range of pressures, for

- methane flames and
- pre-vaporised heptane flames;

Objective 4: To engage with the international community through joint sessions with members of the Flame Chemistry and Measurement and Computation of Turbulent Flames (TNF) workshops to:

- advance both understanding and global coordination in the ongoing development of models of soot evolution, addressing PAH chemistry, soot inception, and soot oxidation;
- advance both understanding and global coordination in the ongoing development of models of turbulence-chemistry interactions;

Workshop Programs

For ISF-4, the workshop will be organised around the following two Research Programs:

- Laminar flames as a function of pressure: Chemical Kinetics (PAH, inception, growth and oxidation); Particle dynamics (moment methods, sectional models, coalescence vs. aggregation);
- Turbulent flames as function of pressure: jet flames, bluff body flames, swirl flames, pool fires, influence of scale;

International Sooting Flame (ISF) Workshop Program (Final Draft)

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Date	Time	Торіс	Chair/Presenter		
Friday	9:00 - 10:00	Registration	on and coffee		
27 th	10:00 - 10:20	Welcome, aims and agenda	Speaker: Nathan		
	10:20 - 10:50	Industry perspective "Carbon black challenges & technology frontiers"	Speaker: Roscoe Taylor, Orion Engineered Carbons Chair: Wang		
	10:50 - 11:10	Discussion			
	11:10 - 11:40	Soot inception and growth: What do we know, and where do we go from here?	Speaker: Michelsen Chair: Shaddix		
	11:40 - 12:00	Discussion			
	12:00 - 12:20	Review key outcomes from ISF-3	Speaker: Thomson		
	12:20 - 13:00	Discussion	Chairs: Pitsch / Thomson		
	13:00 - 14:00	Lunch			
	14:00 - 15:30	Turbulent flames (Atmospheric & pressurised)	Speakers: Mueller / Sun / Dreier Chair: Dally		
	15:30 - 16:00	Coffee			
	16:00 - 17:30	Discussion: Turbulent flames	Chair: Geigle / Dally		
		Break			
	19:00 - 22:00	Posters and Informal Dinner			
Saturday 28 th	8:30 - 8:50	Progress and capabilities for turbulent sooting flames	Speakers: Dally / Mueller		
	8:50 - 9:30	Configurations and techniques for flames series from non-sooting to sooting	Discussion Panel: Simone Hochgreb, Venkat Raman, Bill Roberts		
	9:30 - 10:00	Joint discussion session with the TNF Workshop	Chairs: Dally / Mueller		
	10:00 - 10:30	Coffee			
	10:30-10:50	Current knowledge on PAH chemistry: Mechanisms view	Speaker: Tiziano Faravelli Chair: Wang		
	10:50-11:10	Current knowledge on PAH chemistry: Reactions view	Speaker: Stephen Klippenstein Chair: Wang		
	11:10-11:30	Potential validation experiments for PAH chemistry	Speaker: Nils Hansen Chair: Thomson		
	11:30 - 12:30	Joint discussion session with Flame Chemistry Workshop	Chair: Pitsch / Wang		
	12:30 - 13:30	Lunch			
	13:30 - 15:30	Laminar flames (Atmospheric & pressurised)	Speakers: Dworkin/Bisetti/Sirignano Chair: Wang / Thomson		
	15:30 - 16:00	Coffee			
	16:00 - 17:00	Discussion: Outcomes and next target flames	Chairs: Shaddix / Wang		
	17:00 - 17:15	Feedback on Workshop	Chairs: Dally / Geigle		
	17:15 - 17:30	Closing remarks	Speaker: Nathan		
	17:30	Nominal closing time			



Welcome

Welcome to ISF-4

Fourth International Sooting Flame (ISF) Workshop Friday July 27th – Saturday July 28th, 2018 Dublin, Ireland

www.adelaide.edu.au/cet/isfworkshop

ISF4, Dublin, July 28-29, 2018

Slide 0



Welcome



Prof Heinz Pitsch Dr Chris Shaddix Prof Hai Wang Dr Klaus-Peter Geigle

Scientific Advisory Committee

Prof Ömer Gülder Prof Andrea D'Anna Prof Pascalle Desgroux Prof. Bill Roberts

Dr Hope Michelsen Prof Henning Bockhorn Prof Mitch Smooke Dr Meredith Colket Prof Peter Lindstedt Prof Dan Haworth

Program Leaders and Co-leaders

Laminar Flames:Prof Guillame BlanquartDr Mariano SirignanoProf Thomas DreierProf Thomas DreierTurbulent Flames:Prof Michael Mueller; Dr Zhiwei Sun, Prof Fabrizio Bisetti

ISF4, Dublin, July 28-29, 2018

ISF – Aims to develop predictive models relevant to practical sooting flames



- $\tau_{res} \sim 10 \text{ sec}$
- Soot desirable for radiant heat transfer

- $\tau_{res} \sim 0.01 \text{ sec}$
- Soot & radiation undesirable

- $\tau_{res} \sim 0.001 \text{ sec}$
- Soot & radiation undesirable

ISF – Aims to develop predictive models relevant to practical sooting flames



Apriori prediction is challenging because:

- Multi-scale physics
- Coupled, non-linear mechanisms
- Range of multi-component fuels
- > Wide range of regimes (T, τ_{res} , ξ , P, C_xH_y, M)

Slide 3

ISF4, Dublin, July 28-29, 2018

ISF Approach



To establish a series of well defined and linked "target flames" with known accuracy suitable for model development and validation, spanning a variety of flame types relevant to application;

To develop progressively improved prediction through comparison of alterative models against the data;



Predicting turbulent flames is still a challenge at ISF-3

Sensitivity to Chemical Mechanism

- LES results for Adelaide simple jet flame (middle strain rate)



 Both mechanisms underpredict the soot volume fraction significantly, which means there is something still really wrong with the models



Progressive Targets for ISF

ISF-I: Established "Buy-in" for process of linked "Target flames" Poor prediction with $CH_4 \rightarrow moved$ to C_2H_4

ISF-2: Achieved first "Linked flames" through the programs Poor prediction with $C_2H_4 \rightarrow$ expanded data bases

ISF-3: Established more extensive data based of "Linked flames" Identified improved prediction in "growth-dominated" over "inception-dominated" flame regimes (also C₂H₄)

ISF-4: Called for more data in two regimes and additional fuels



Turbulent flames with both zones







Models developed and applied in different dominant regimes:

- > Models developed: Laminar \rightarrow growth/agglom -dominated





Objectives for ISF-4

Objective 1: To advance understanding and prediction of **inception-dominated ethylene flames**:

Target 1: obtain new systematic data in inception-dominated laminar ethylene flames (e.g. counter-flow flames) to better match controlling parameters (such as residence time) in the "plume" of turbulent ethylene jet target flames (atmospheric and pressurised).



Objectives for ISF-4

Objective 2: To advance prediction of sooting flames in the **growth/agglomeration regimes of ethylene flames**:

Target 2: obtain new systematic data in growth/agglomerateddominated regimes of turbulent ethylene flames (e.g. recirculation zone of bluff-body flames) to better match the existing data sets for laminar ethylene jet flames (atmospheric and pressurised).



Objectives for ISF-4

Objective 3: To advance prediction of sooting flames with more practical fuels:

Target 3 establish a coordinated data base, linked to existing data, in both the laminar and turbulent regimes and at various pressures, for methane flames and pre-vaporised heptane flames;



Objectives for ISF-4

Objective 4: To increase international engagement through **joint sessions with**:

- the flame chemistry workshop to address both:
 PAH chemistry, soot inception, and
 > soot oxidation
- the TNF workshop to address:
 - Lessons learned from modelling turbulent flames
 - Better leverage and coordination of data



Program Features for ISF-4

Industrial Keynote Speaker Roscoe Taylor (Orion Engineered Carbons)

Research Keynote Speaker

Dr Hope Michelsen (Sandia National Laboratory)

Invited Panellists for Joint Session with TNF Workshop

Prof Simone Hochgreb(Cambridge University)Prof Venkat Raman(University of Michigan)Prof Bill Roberts(King Abdullah University of Science and Technology)

Invited Panellists for Joint Session with Flame Chemistry Workshop

Prof Tiziano Faravelli(PProf Stephen Klippenstein(AProf Nils Hansen(S

(Politecnico di Milano) (Argonne National University) (Sandia National Laboratory)

Local Host

Prof. Stephen Dooley (Trinity College, Dublin)

International Sooting Flame Workshop

An Open Forum for Discussions and Interaction

Discussion?

Slide 14

ISF4, Dublin, July 28-29, 2018

DOB.

Aligned of 4

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Carbon Black Challenges and Technology Frontiers







Different Carbon Black Processes

- Lamp Black -- Pan of evaporating oil covered to limit air (process invented in China 2000 BC, <1% production)
- Channel Process -- Natural Gas flame on cold channel iron (dirty & dominant process pre 1970, no longer in use)
- Gas Process -- Vapour flame on a rotating drum (modern channel process, <1% of production)
- Thermal Process -- Natural Gas on hot bricks. Semi Continuous (makes the largest particle size blacks, <2% production)
- Acetylene Process Exothermic Decomposition of Acetylene (highly conductive and crystalline blacks, <1% production)
- Furnace Process -- Partial combustion of aromatic oils (>90% of current black produced)

Lamp Black Process



- Limited ability to control particles
- Makes high structure large particles with a broad distribution
- Surface area dependent on diameter
- No structure control
- Mostly used in rubber extrusions, some conductive applications





~1960'sLow recovery, high emissions

• Main process until

- Natural Gas feedstock
- Used as aeroplane navigational aids

Gas Black (Similar to Channel Black)

- Oil based channel black process.
- Oil Flame playing on a water cooled drum
- Produces some of the smallest particles
- Can produce highly hydrophilic surfaces
- Often used in aqueous based paints and toners



^aThermal Black Process



- Only makes large particles with little or no structure
- Only NG based process in commercial production
- Converts NG to Pyrene in Upper Portions of Reactor
- Makes product almost entirely from surface growth. No apparent relationship between temperature and surface area.
- Surface area dependent on Concentration

Fürnace Process: Most Flexible. >90% Production



- Makes the widest variety of products
- Typically a two stage combustion process
 - First stage 1000-2000+°C
 - Second stage reactor temperatures generally 1200-1800°C
- Feedstock starts with PAHs in the 3-5 fused ring range
- Controls aggregation with potassium salt addition, charging the forming particles to reduce aggregation
- Quenching to control particle porosity and influence surface chemistry

Regional Distribution of Production: China represents the largest supplier (>30%)



Industry Challenges

- Increasing the yield: burning less oil turns more of it into black
- Tighter environmental regulation around particulates, SO_x and NO_x emissions
- Competition from alternative materials







Challenges: Increasing Yield

- In general the feedstock represents the largest cost in producing CB
 - Feedstock quality is declining as technology in refineries changes, reducing yield

 Reactor equivalence ratios run in the range of 3-8 	Reaction temperature, °C ^a	Primary particle size, nm
• Of this the primary fire is 0.5-0.8	1450	44
• Yield for a grade increases with higher	1500	26
air and oil preheat temperatures.	1580	24
 Air preheat at the metal temperature limits of heat exchangers 	1630	19

- Oil preheat at the limit of coking in the oil heater
- This leaves the goal of making the same product at a lower reactor temperature e.g. by improving the oil and fire mixing
- All of the above supports a collision coalescence model of carbon black formation although also not inconsistent with a surface growth model

³Challenges: More Strict Emissions Controls

Many countries now require emissions control equipment for NO_x .

- Nitrogen in the feedstock converts to chemical NO_x precursors
- SCR required for the more strict regimes
- SNCR used on combusted tail gas, but not the dryer stack (too low temperature)

For SO_x control some internationally located plants use dry scrubbing

- US EPA requiring widespread adoptions of SO_x wet scrubbing
 - Cost of around \$150+/T or 10-15% of current prices
 - Will make importing black significantly more attractive
 - EPA previously used 3% limits to feedstock Sulfur vs 1-2% elsewhere
 - Some US plants will avoid scrubbing by using 1% Sulfur feedstock
- China enforced a Winter shutdown of CB plants in Hubei province
- Continental plant in India shutdown indefinitely over particulate emissions
- Other plants constrained in production by particulate emissions limits





[®]Challenges: Alternative Materials

- Recycled Carbon Black
 - Tyre producers use some carbon black from pyrolised tyres
 - Used as a low cost filler as the material provides much less reinforcement
 - At best recycled carbon black is a blend of many grades (tread, sidewall etc)



- Precipitated Silica plus a coupling agent
 - Replace carbon black with silica coupled to the rubber through the use of bis [(3-triethoxysilylpropyl) tetra sulfide], TESPT, or Si-69.
 - Changes tread wear hysteresis trade off
 - Improves wet traction
 - Present in many "green" tyres
 - Typically used in a blend with Carbon Black

Technology Frontiers

- Strict purity requirements products for lithium ion batteries
- Plasma blacks, carbon black by an alternative cleaner process
- Improving interaction between CB and natural rubber
- Modelling a carbon black reactor





Battery Blacks: High Growth High Margin

- Batteries use blacks to overcome resistance in battery components
 - For example in lead acid batteries lead oxide has a low conductivity
- Li ion batteries utilise blacks in both the cathode and the anode to create conductive contact points between non-conductive material (e.g. Lithium Iron Phosphate) and conductive material (e.g. graphite).
- Current colloidal requirements 45 m2/g 200 OAN
 - Next generation blacks desire more conductivity, 100 m2/g 150 OAN.
 - Driven by higher current requirements that require more contact points.
 - The next generation CB then enables higher charge and discharge rates.
- Requirements for purity are 5-10 ppm Fe going to 2 ppm.
 - Fe diffuses to the membrane and forms spinals that then can short the battery causing catastrophic failure with rapid discharge.
- Low sulphur <10ppm and low other base metal ions (currently <30 ppm)
- Oil based blacks are unlikely to manage to achieve this purity
- Steam activated blacks and carbons, acetylene blacks, and graphenes compete in this area



Plasma Process

- Uses Natural Gas and Electricity to make black
- Should produce blacks of a high chemical purity
- Much reduced CO₂ and SO_y emissions
- Rubber applications are mostly compete on cost:
 - Natural Gas is much cheaper than oil even on a carbon basis
 - Electricity is more expensive than combustion heat
 - Hydrogen by product available as a fuel
 - Reaction temperature vs surface area determines the required energy
- Specialty applications mostly compete on quality. Plasma blacks have:
 - Purity advantage
 - Oxygen free surface chemistry
 - Clean Slate surface chemistry



Acidification **Global Warming** Senso 140 410 D5 mi 10.502.98 ke COZ es Monolith Process ocolith Proces urrent Process Current Process Jurrent Process

Reducing Emissions

igures in Ky equivalent per ton of carbon black produced.

Improving Rubber Black Interaction

- Rubber is mostly hydrophilic and black mostly hydrophobic
- The mixing process is thought to create free radicals in the rubber that then bond with the carbon black surface reinforcing the rubber
- Not all carbon surfaces contact the rubber and at the small scale dispersion is inconsistent
- CEC process achieves near perfect dispersion by incorporating the black into natural rubber when it coagulates
- Improves hysteresis tread wear trade off and cut chip resistance through better dispersion
- Patents held by Cabot and Bridgestone
- Under development by Cabot Michelin JV


°CFD Modelling of Carbon Black Reactors

- Steady state turbulent modelling most commonly used
- Simplified reaction system
 - Feedstock to black nucleate, perhaps with an intermediate
 - This may be good enough as feedstock starts as 3-6 fused rings
- May track the number of nuclei and mass of carbon
 - Tracking these enables estimation of surface area and tuning of model
- Typically mixed is burnt for gas phase
 - Consequently system is mostly transport limited
 - Solids at times assumed to be unreactive
- Process mostly appears to match what aerosol dynamics would predict
 - Some think surface growth dominates
- Little mechanistic understanding of aggregation
 - Measured by mixing with an oil (ASTM D2414).
 - Controlled by adding Potassium salts to the reactor



"How Can Academia & Modelling Help?"

What can be done to improve the yield, or make smaller particles?

- Overall making carbon black is a non-equillibrium process. Water of combustion and CO2 survive the reactor resulting in a higher yield. What would maximise the amount of these?
- Quenching before reactions are complete greatly enlarges particles and results in high residual aromatics which cannot go to customers
- How to maximise nucleation rates so that we make smaller particles?
- How to reduce coalescence of nuclei after they form?

What are the mechanics of aggregation?

How can we make more highly aggregated particles without losing surface area?

Main Uses of Carbon Black

- Rubber Reinforcement (90+%)
 - Tyres
 - Industrial Rubber Products (belts, seals, hoses, roofing)
- Pigmentation
 - Inks (newsink, gloss, gravure, UV curable)
 - Paint (automotive top coat, industrial coatings)
 - Plastic (car parts, decorative)
 - Toners (laser printers, photo copiers)
- Conductivity
 - Under Ground Power Cables
 - Anti static applications
 - Conductive inks
 - Batteries
- UV resistance
 - Agricultural film
 - Pipe
 - Coatings









Soot Inception and Growth What do we know, and where do we go from here?



Stages of Particle Evolution During Combustion



Characteristics of Mature-Soot Particles The Product





Bambha, Dansson, Schrader, Michelsen 2013



t nm

Turbostratic graphitic layers or crystallites aligned parallel to the primary-particle surface Disordered foci or growth centers, 1-4 nm in diameter

Apicella, Pré, Alfè, Ciajolo, Gargiulo, Russo, Tregrossi, Deldique, Rouzaud 2015

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⁴³ Characteristics of Incipient Particles Incipient-Particle Size





Commodo, De Falco, Bruno, Borriello, D'Anna 2015

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4 **Characteristics of Incipient Particles** *Incipient-Particle Size* Premixed ethylene/air, C/O=0.67, Φ=2.03



Commodo, De Falco, Bruno, Borriello, D'Anna 2015



Characteristics of Incipient Particles Incipient-Particle Size

Photoionization mass spectrometry

Premixed ethylene/air



Grotheer, Hoffmann, Wolf, Kanjarkar, Wahl, Aigner 2009

CRE



Characteristics of Incipient Particles Extractive Sampling



Commodo, De Falco, Bruno, Borriello, D'Anna 2015

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Characteristics of Incipient Particles Incipient-Particle Size





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What do we know about incipient particles?

- They have C/H ratios of ~1.5-2.5.
- They are <~3-4 nm in diameter.
- They may form at C/O as low as 0.6.
- They form at lower HABs and C/O ratios than a second (larger) mode (>~4-6 nm).
- They appear to be the source of the larger mode.



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Characteristics of Incipient Particles Incipient-Particle Consistency and Shape

Premixed ethylene/O₂/Ar, C/O=0.69, Φ =2.07

Transmission electron microscopy (TEM)

Atomic force microscopy (AFM)



Schenk, Lieb, Vieker, Beyer, Gölzhäuser, Wang, Kohse-Höinghaus 2015

Helium ion microscopy (HIM)



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Characteristics of Incipient Particles Incipient-Particle Optical Properties



Commodo, De Falco, Bruno, Borriello, D'Anna 2015

CRE

Characteristics of Incipient Particles Incipient-Particle Optical Properties

Photoionization mass spectrometry

Premixed ethylene/air, HAB=15 mm

9 E11 particles/cm³

C/O ratio

Stacks

CRF

Clusters



Grotheer, Hoffmann, Wolf, Kanjarkar, Wahl, Aigner 2009

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Characteristics of Incipient Particles Incipient-Particle Optical Properties

Photoionization mass spectrometry



Grotheer, Wolf, Hoffmann 2011





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- They appear to be the source of the larger mode.
- They appear spherical and fluid.
- They absorb in the UV but weakly at longer wavelengths.
- Their photoionization threshold is >6.3 eV.
- They have disordered fine structure.



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Characteristics of Incipient Particles SMPS size distribution Incipient-Particle Composition



C/H=2.3

Premixed ethylene/air, C/O=0.67, Φ =2.03, HAB=8 mm

Atomic Force Microscopy (AFM)/Scanning Tunneling Microscropy (STM)



Significant abundance of 5-membered rings and aliphatic groups

Schulz, Commodo, Kaiser, De Falco, Minutolo, Meyer, D'Anna, Gross 2018 Combustion Symposium talk 4C01

 m_{PL}

 $\overline{I(G)}$

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55

Premixed ethylene/O₂/Ar, C/O=0.69, Φ =2.07





Johansson, Dillstrom, Monti, El Gabaly, Campbell, Schrader, Popolan-Vaida, Richards-Henderson, Wilson, Violi, Michelsen 2016



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Characteristics of Incipient Particles Incipient-Particle Composition Laser microprobe mass spectrometry

Coflow diffusion flame

Dobbins, Fletcher, Chang 1998

CRE



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Stabilomers

NUMBER OF CARBON ATOMS



CRI

Premixed ethylene/ O_2/N_2 , C/O=0.70, Φ =2.09



Evidence for non-stabilomer precursors

0.8 0.6 0.4 vrene lame, 6 mm Flame, 10 mm 1.0 luoranthene lame, 6 mm Flame, 10 mm 1.0 Pyrene: ~65% 0.8 Fluoranthene: ~35% 0.6 0.4 Flame, 10 mm Pyrene-fluoranthene fit-0.0 Photon energy (eV) 9.5 10.0 7.5

Johansson, Zádor, Elvati, Campbell, Schrader, Richards-Henderson, Wilson, Violi, Michelsen, J. Phys. Chem. A 2017

CRE

Johansson, Campbell, Elvati, Schrader, Zádor, Richards-Henderson, Wilson, Violi, Michelsen, J. Phys. Chem. A 2017

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- They form at lower HABs and C/O ratios than a second (larger) mode (>~4-6 nm).
- They appear to be the source of the larger mode at high C/O.
- They appear spherical and fluid.
- They absorb in the UV but weakly at longer wavelengths.
- Their photoionization threshold is >6.3 eV.
- They have disordered fine structure.
- They have significant abundances of aliphatic and oxygenated groups.
- They may have significant abundances of 5-membered rings.
- Their precursor masses are consistent between flames, fuels.
- Their precursors may not be the most thermodynamically stable isomers.



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Johansson, Dillstrom, Elvati, Campbell, Schrader, Popolan-Vaida, Richards-Henderson, Wilson, Violi, Michelsen, Proc. Combust. Inst. 2017 Johansson, Head-Gordon, Schrader, Wilson, Michelsen, Science, 2018 September 7th

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250



Laser microprobe mass spectrometry



Blevins, Fletcher, Benner, Steel, Mulholland 2002

CRF





Desgroux, Faccinetto, Mercier, Mouton, Karkar, El Bakali 2017



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Aerosol mass spectrometry

Johansson, Head-Gordon, Schrader, Wilson, Michelsen, Science, 2018

Nils Hansen and Kai Moshammer, private communication









Johansson, Head-Gordon, Schrader, Wilson, Michelsen, in press

CRE

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Particle Inception by Radical Chain Reactions



Johansson, Head-Gordon, Schrader, Wilson, Michelsen, Science, 2018



Particle Growth by Radical Chain Reactions

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Clustering of Hydrocarbons by Radical Chain Reactions (CHRCR) Mechanism



What do we know about incipient particles?

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- They have significant abundances of aliphatic and oxygenated groups.
- They may have significant abundances of 5-membered rings.
- Their precursor masses are consistent between flames, fuels.
- Their precursors may not be the most thermodynamically stable isomers.
- Resonantly stabilized radicals may drive inception via radical-chain reactions.



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Olof Johansson Paul Schrader

Martin Head-Gordon Kevin Wilson

THE DREAM IS REAL.

FROM THE DIRECTOR OF THE DARK KNIGHT



State Michael





Major Elements of ISF3 Program

Торіс	Presenter
Welcome & Introduction	Nathan
Industry Perspective	Duksang 'Andy' Kim (Doosan Group)
Engine Combustion Network	Scott Skeen (Sandia)
Review outcomes from ISF-2	Pitsch
Turbulent Flames (Atmospheric and Pressurised)	Mueller/Geigle/Haworth
Pressurised Laminar Flames	Haworth/Geigle
Topical Discussion: Soot Data Uncertainty & Standardisation	Shaddix
Atmospheric Laminar Flames	Blanquart/Sirignano
Invited Reflections	Gülder/Roberts



ISF Workshop #3

Industry Perspective

- Speaker: Duksang 'Andy' Kim (Doosan Group)
- Key Points:
 - Stringent PM (particulate matter) emission regulations
 - Low Temperature Combustion (LTC) can achieve Tier 4 emission targets without Aftertreatment
- 1 Emission Strategy of LD machinery (< 56KW, NOx=4.0 g/kWh)</p>



* Ultra Low PM Combustion

- Discussion Points:
 - Our Science vs Technology
 - How can we better collaborate with industry to help achieve these targets?

Slide 1

ISF-4, Dublin, Ireland, 2018


Engine Combustion Network

- Speaker: Scott A. Skeen, (Sandia National Laboratories)
- Key Points:
 - ECN very active in experiments and modeling that include soot



- Discussion Points:
 - Are we taking advantage of potential synergies with ECN?

REFLECTIONS: Outreach to other workshops

- Over the past 20 years, have seen 'silo-ing' of communities.
 - TNF and PTF have been very successful.
- Now, need to break down these barriers and build more collaborations between these workshops and ISF.
 - How to include LII workshop, ECN, and Chemistry workshop, etc.
 - Having Andy and Scott open workshop a great idea
 - How do we build these bridges and establish effective dialog?
 - Expand beyond our typical communities, e.g., the atmospheric chemistry and toxicology communities?

Turbulent Flames: Atmospheric and Pressurized

- Speakers:
 - Michael E. Mueller (Princeton University)
 - Klaus-Peter Geigle (German Aerospace Center, DLR)
 - Daniel C. Haworth (Pennsylvania State University)
 - Bassam Dally (University of Adelaide)

New Experimental Techniques and Measurements (Dally)

- Adelaide (Sun/Nathan/Dally/Alwahabi)
 - Simultaneous Soot Volume Fraction, Temperature and Primary Particle Size using LII, TLAF and TiRe-LII, respectively
- Sydney (Masri/Dunn/Bartos) and Napoli (D'Anna/Sirignano)
 - Multi-laser measurements in turbulent flames
- KAUST (Chowdhury/Boyette/Roberts)
 - Particle size distributions in turbulent flames
- Sandia (Kearney/Hewson)
 - CARS temperature measurements in Sandia turbulent sooting flames

Atmospheric Pressure Turbulent Targets (Mueller)

- Key Findings and Takeaways
 - Soot "shift" in Delft/Adelaide flame consistent across modeling approaches
 - ISF-1: Methane fuel potentially higher uncertainty than ethylene
 - With acetylene inception models, mean soot is about right in ethylene jet flames but fluctuations underpredicted
 - With PAH inception models, soot is almost universally underpredicted in ethylene jet flames but relative fluctuations about correct
 - Trend seems to be true whether simple, piloted, or lifted
 - Trend seems to be true independent of mixing with hydrogen

WHY?

Turbulent Flame Regimes and Mechanisms (Mueller)

- Summary of Potential Issues in Turbulent Jets
 - Soot Precursor Chemistry
 - Do we need to worry about centerline of laminar coflow flames?
 - Would very rich premixed flames be useful?
 - Subfilter Molecular Transport
 - Subfilter differential diffusion between soot and flame requires more sophisticated subfilter PDF and mixing models.
 - Gas-Phase Differential Diffusion
 - This is potentially important for some species but not all but cannot be a priori neglected.

Turbulent Flame Regimes and Mechanisms (Mueller)

- Beyond Mean Soot Volume Fraction
 - Overemphasis on predictions of mean soot volume fraction?
 - Should we be comparing the models with other experimental measurements (PDFs, intermittency, particle size) to better understand where we are going wrong?
 - Should these comparisons be normalized
- What can we do about mixture fraction?
 - This is a leading order effect in turbulent flames.
 - Recirculating Flow: Dictates dominant growth mechanism in RZ
 - Jet Flames: Relative distribution/transport of mixture fraction and soot
 - If mixture fraction measurements are impossible, what else could be measured to help understand and validate models?



Turbulent Flame Regimes and Mechanisms (Mueller)

- Do we need to think about using numerical experiments?
 - Subfilter transport processes can be directly evaluated with DNS.
 - Of course, if there is a fundamental problem with soot chemistry or soot models, then DNS is meaningless...
- Future Target Flames
 - Do we need a canonical recirculating flow flame (e.g., bluff body)?
 - Variations in recirculation zone mixture fraction to vary the dominant soot evolution mechanisms
 - Would unsteady laminar flames be helpful?
 - Is response of PAH to unsteady straining an issue?





Experiments

- Desire to move more towards practical combustion device-relevant conditions
 - Focus has been on ethylene; are we missing opportunities by not looking at more realistic fuels? Single component surrogates sufficient? Sprays?
- Are the current suite of flame geometries sufficient to elucidate the underlying physics and chemistry?
- In most cases, experiments are done first and models follow. Need to have more feedback from modelers on what should be measured

Modeling

- Why so much disparity in model predictions?
- Issues identified:
 - Soot precursor chemistry (PAH and acetylene-based approaches)
 - Sub-filter molecular transport and Gas-phase differential diffusion
- Are existing turbulent combustion modeling approaches applicable to slow chemical processes (like soot formation)?
- Does one need to accurately predict soot statistical properties in order to get the mean behavior correct?

Elevated Pressure Turbulent Flames (Geigle/Haworth): DLR Swirl Combustor

Significant issues of calculations

- Extent of mesh refinement near the inlet areas
- How far upstream and downstream you simulate greatly affects the accuracy of the simulation
- The instable behavior of the reactive flow of simulations

Issues with potential for optimization

- More representative inlet boundary conditions.
- We have to use more complex soot models than the Leung and Lindstedt model to improve the predictive capability, but this imply:
 - 1) more detailed chemistry and soot morphology
 - 2) a more expensive simulation



Laminar Flames: Atmospheric and Pressurized

- Speakers:
 - Mariano Sirignano (University of Naples)
 - Guillaume Blanquart (Caltech)
 - Klaus-Peter Geigle (German Aerospace Center, DLR)
 - Daniel C. Haworth (Pennsylvania State University)

Elevated Pressure Laminar Flames (Geigle/Haworth):

Significant issues of calculations

- Computation cost:
 - Fine mesh to resolve thin flame structure at high pressures
 - Large chemical mechanism to include detailed PAH chemistry
 - Long run-time to get rid of flame oscillation triggered at high pressure
 - Small time step to avoid numerical issues
- Ambiguity in boundary conditions

Issues with potential for optimization

- Better specification of the boundary conditions
 - Inlet velocity profile (Is bulk velocity profile good enough at the inlet? Is the result sensitive to the distance between the honeycomb and the nozzle exit)
 - Inlet flow temperature (Is heat transfer to the nozzle important?
- Centerline soot: Better understanding on PAH-based soot formation processes and improving centerline predictability

Slide 13

ISF-4, Dublin, Ireland, 2018



REFLECTIONS: Laminar Flames P>1 atm

Modeling

- Encouraging results for
 - Normalized peak soot volume fraction
 - Particle size
 - Centerline temperature (experimental data will be reevaluated)
 - Centerline species
- Ambiguity in experimental boundary conditions
 - Importance of boundary conditions; can/should we design new experiments where we have better control over boundary conditions?
- Experiments
 - Are the current suite of flame geometries sufficient to elucidate the underlying physics and chemistry?

Atmospheric Pressure Laminar Flames (Sirignano/Blanquart): Numerical

- Spheres vs. aggregates
 - Some models assume purely spheres, some aggregates
 - How does the transition from spheres to aggregates occur?
- Nucleation
 - What species nucleate into soot?
 - What are the coagulation efficiency for PAH and small particles?
 - Sensitivity?

Oxidation

- Are we using the same oxidation rates (OH and O_2)
- Are the models considering different soot aging in the oxidation?
- Are the models considering fragmentation and which impact does it have?

• Should we force/encourage "turbulent people" to simulate laminar flames?

Slide 15

ISF-4, Dublin, Ireland, 2018

Atmospheric Pressure Laminar Flames (Sirignano/Blanquart): Experimental

LII vs. soot

– Do we compare LII with the right "particles/aggregates"?

Nanoparticles: PSD and optical

- Providing PSDs both with BSS and horizontal probes
- Comparing PSD volume fraction also with optical technique (absorption , LIF)

Parametric studies

- Good efforts spent in providing series of flame rather than single.
- Can we do better? (changing less parameters at a time)

New flames

- Why only <u>one</u> new result on the designed coflow Yale burner?
- Which aspect(s) should they be able to cover?

Slide 16

ISF-4, Dublin, Ireland, 2018



- What do we want to learn/get from laminar flames?
 - Improved understanding of soot processes or improved soot models
 - How soot processes respond to perturbations (thermal, chemical, density, strain, etc.)
 - Are the current suite of flame geometries sufficient to elucidate the underlying physics and chemistry?
 - Are coflow diffusion flames relevant to soot production in turbulent flames?
 - Soot models calibrated for relatively large values of $f_{\nu^{\prime}}$ whereas in turbulent flames f_{ν} are much lower
- PAH
 - How accurate are PAH models? How accurate do they need to be?
 - Can we effectively co-validate PAH chemistry and soot formation in flames, or do these need to be treated separately?
- Soot Morphology
 - Do we need to distinguish "immature" from "mature" soot (to mimic experimental measurements and to treat differences in reactivity, etc.)? If so, how can we do this?



ISF Data Standardisation and Uncertainties

- Speakers:
 - Chris Shaddix, (Sandia National Labs)
 - KP Geigle, (DLR)
 - Gus Nathan, (University of Adelaide)
 - Omer Gulder, (University of Toronto)
- Topics
 - Standardization of assumed soot optical properties
 - Challenges of determining uncertainties of measurements
 - Uncertainties of the flame experiment
- Discussion Points:
 - Reporting observables/raw data rather than processed data?



REFLECTION: Soot Morphology

- Soot morphology primary soot particle size, soot agglomerate size, fractal characteristics, etc.
 - Orders of magnitude differences in volume fraction in turbulent flame models and experiments, but morphology perhaps more important
 - What is our interest in soot morphology?
 - Does this information help us to improve our soot models?
 - Species condensed on surface dictate toxicology; can we model EC/OC ratio etc.
- Soot maturity determination and modeling continues to be a real challenge
 - Uncertainty in index of refraction
- Do we need a discussion session on soot morphology re: what diagnostics to use?

Turbulent Flames

Michael E. Mueller

Department of Mechanical and Aerospace Engineering Princeton University

Thomas Dreier

Institute for Combustion and Gas Dynamics

University of Duisburg-Essen

Zhiwei Sun

Centre for Energy Technology School of Mechanical Engineering University of Adelaide



4rd International Sooting Flame (ISF) Workshop

Dublin, Ireland July 27-28, 2018

Session Plan

- Part I: Updates and Progress
 - Introductory Remarks (Mueller)
 - New Experimental Measurements (Sun/Dreier)
 - Jet Flames (Boyette)
 - Swirl Combustor (Geigle)
 - Bluff Body Flames (Dally)
 - Target Flame Comparisons (Mueller)
- Part II: Discussion
 - Target Flame Discussion (Mueller)
 - Survey of Simultaneous Measurements (Dreier/Sun)
 - Open Discussion (Mueller/Dreier/Sun)

Discussion Throughout





• ISF-3 Outcomes: Sandia Piloted Jet Flame

- Several groups continued to struggle with severely underpredicting soot volume fraction in jet flames.
- However, we are not getting everything wrong...





• ISF-3 Outcomes: Adelaide Jet Flames

 Underprediction of soot volume fraction, consistent with Sandia flame despite introduction of hydrogen into fuel.

- However, response to strain trend is consistent with measurements.
 - Is this a model success?
 - Is this a coincidence?





- ISF-3: Identified Modeling Needs
 - Soot Precursor Chemistry
 - How do we validate this at conditions relevant to turbulent flames?
 - How sensitive are results to variations in mechanism?
 - Subfilter Transport
 - Neglect of differential transport between soot and flame in most presumed and transported PDF models.
 - Gas-Phase Differential Diffusion
 - Spatially intermittent PAH not subject to convenient unity Lewis number approximation, but differential diffusion not important for all species.



• From ISF-3 to ISF-4

- Program Change
 - Atmospheric and pressurized turbulent flames combined into a unified turbulent flames program
- Quarterly Teleconferences
 - Engaging community between workshops
 - Community sets agenda
 - Great opportunity for graduate students and postdocs to present new work and get instant feedback
 - Current mailing list of more than 70 researchers (contact program leaders to be added to the email list)
 - 20-30 researchers on each call
 - Typically 3-5 contributors per call



• ISF-4 Objectives

- To advance prediction of sooting flames in the growth/agglomeration regimes of ethylene flames
 - Continued emphasis on DLR confined swirl flame including new experimental data and numerous computational contributions
 - Introduction of a bluff body configuration as a target flame
- To engage with the international community through joint sessions with members of the...TNF workshop
 - Joint session tomorrow morning at 8:30
 - Co-chaired by B.B. Dally and M.E. Mueller
 - Panelists: S. Hochgreb, V. Raman, W.L. Roberts



• ISF-4 Further Goals

- Address some of the modeling challenges identified above
 - Some of the model progress since the last workshop directly addresses these challenges
 - See the posters for more information
- Begin to discuss simultaneous measurements and model predictions beyond spatial statistics
 - Do all models predict the same *relationships* between quantities?
 - Can these relationships be measured?



New Experimental Measurements



Target Flame Comparisons

Thanks to Dr. Suo Yang for assistance in preparing the plots!



Configuration

- Piloted jet flame
- Fuel: Ethylene
- Pilot: Ethylene/Air ($\phi = 0.9$)
- Reynolds Number: 20,000
- Measurements
 - Soot volume fraction (LII)
 - Soot temperature (2-Color Pyrometry)
 - PAH PLIF
 - OH PLIF
 - Flame radiation





• Contributions: Models

	Princeton	Imperial
PI	Mueller	Lindstedt
PoC	Yang	Schiener
LES/RANS	LES	RANS
Combustion Model	Flamelet	Exp. Chem.
Turbulence Model	Dyn. Smag.	SSG
Turbulence-Chemistry	PPDF	TPDF
Radiation	Opt. Thin	Opt. Thin
Soot Model	нмом	Sectional
Inception	PAH	Acetylene
Sensitivity	PPDF	"Alpha"
Grid Points	590k	



• Contributions: Boundary Conditions

	Princeton	Imperial
Central Jet	Fully Developed Pipe Flow	Fully Developed Pipe Flow
Pilot Profile	Flat	Flat
Pilot Mass Flow	Exp.	Exp.
Pilot Condition	Burned	Equil.
Coflow Profile	Flat	Flat
Coflow Turbulence	No	1%



- Axial Velocity and Mixture Fraction
 - Despite the very different approaches to the fluid mechanics, the basic flow structure is essentially the same
 - Princeton results show slightly richer mixture fraction downstream, so a downstream shift in soot volume fraction might be anticipated
 - In Imperial results, essentially no effect of soot model parameters on flow and mixing





Temperature

- Somewhat larger differences between the two approaches
 - Princeton is slightly richer downstream so consistent with lower temperature until flame "tip"
 - Princeton also forms more soot so lower temperature
- In Imperial results, some influence of soot model on temperature due to influence of soot radiation
- Experimental measurements are the soot temperature, so the gas temperature is
 - Lower upstream: mean centerline mixture fraction richer than "soot mixture fraction"
 - Higher downstream: mean centerline mixture fraction leaner than "soot mixture fraction"





Mean Soot Volume Fraction

- Approach to soot modeling is quite different, but the magnitude matches the measurements quite well in both cases
 - Imperial peaks earlier than the experimental measurements
 - Princeton peaks later than the experimental measurements
- Volume fraction scales more or less linearly with "alpha"





- Mean Soot Volume Fraction
 - My own results have changed dramatically from ISF-3!
 - Influence to the presumed subfilter soot PDF is extremely strong
 - Old marginal subfilter PDF: Ignored any correlation between soot and mixture fraction
 - New conditional subfilter PDF: Soot confined only to mixture fractions where growth faster than oxidation and eliminates "spurious oxidation"
 - See poster for more discussion and details




Adelaide Jet Flames

• Configuration

- Simple jet flames
- Fuel: Ethylene/Hydrogen/Nitrogen
 - 40/40/20 by volume

	Flame 1	Flame 2	Flame 3
Reynolds Number	15,000		
Strain Rate (U/D) [1/ms]	12.95	7.35	3.95

- Measurements
 - Soot volume fraction (LII)
 - Centerline temperature
 - Exit velocity profiles
 - Flame radiation





Adelaide Jet Flames

• Contributions

	Princeton
PI	Mueller
РоС	Yang
LES/RANS	LES
Combustion Model	Flamelet
Turbulence Model	Dyn. Smag.
Turbulence-Chemistry	PPDF
Radiation	Opt. Thin
Soot Model	HMOM
Inception	PAH
Sensitivity	PPDF
Grid Points	800k

	Princeton
Central Jet	Fully Developed Pipe Flow
Coflow Profile	Flat
Coflow Turbulence	No



Adelaide Jet Flames

• Sample Results: Flame 2



- Like the Sandia flame, soot volume fraction is very sensitive to the soot subfilter PDF; reasonable predictions with new model
- Another chemical mechanism gives better results at this higher H/C ratio; currently assessing whether this holds in laminar flames



Configuration

- Bluff body flames
- Fuels: Ethylene/Hydrogen mixtures and LPG
 - Increasing hydrogen content in Flames 1-3

	Flame 1	Flame 2	Flame 3	Flame 4	
Reynolds Number	~30,000				
Ethylene (Mole)	1.000	0.671	0.487		
Hydrogen (Mole)	0.000	0.329	0.513	LPG	

- Measurements
 - Soot volume fraction (LII)





• Contributions

	Princeton
PI	Mueller
РоС	Mueller
LES/RANS	LES
Combustion Model	Flamelet
Turbulence Model	Dyn. Smag.
Turbulence-Chemistry	PPDF
Radiation	Opt. Thin
Soot Model	НМОМ
Inception	PAH
Sensitivity	PPDF
Grid Points	800k

	Princeton
Central Jet	Fully Developed Pipe Flow
Coflow Profile	Turbulent Boundary Layer



• Results: Flames 1-2 within Recirculation Zone



- LES agrees well with experiments for the ethylene flame but significantly overpredictions soot with hydrogen addition
 - Opposite trend as in the jet flames



• Results: Flames 1-2 within Recirculation Zone



- Challenge to models in the bluff body flame is prediction of entrainment of fuel into the recirculation zone
 - With hydrogen addition, to maintain Reynolds number, momentum flux of fuel jet increase so less entrainment
 - Is the recirculation zone mixture fraction correct in LES?



Configuration

- Confined swirl flame
- Fuel: Ethylene
- Variations
 - <u>**3 bar</u>** and 5 bar pressure</u>
 - With and without secondary oxidation air
- Measurements
 - Soot volume fraction (LII)
 - Temperature (CARS)
 - Velocity (PIV)
 - OH PLIF
 - PAH PLIF





• Contributions

	Michigan/ Princeton	DLR	Rolls-Royce	EM2C	CERFACS
PI	Raman/ Mueller	Grader	Eggels	Franzelli	Cuenot
PoC	Chong	Grader	Eggels	Tardelli	Gallen
LES/RANS	LES	LES	LES	LES	LES
Combustion Model	Nonpremixed Flamelet	Explicit Chemistry	Premixed Flamelet	Nonpremixed Flamelet	Explicit Chemistry
Turbulence Model	Dyn. Smag.	Wale	Vreman	SIGMA	Wale
Turbulence- Chemistry	PPDF	PPDF	PPDF	PPDF	Thickened Flame
Radiation	Opt. Thin	Opt. Thin	None	Opt. Thin	None
Walls	Adiabatic	Isothermal	Isothermal	Isothermal	Adiabatic
Soot Model	HMOM (SEMI)	Sectional	SEMI	Sectional	SEMI
Inception	PAH (Acetylene)	РАН	Acetylene	РАН	Acetylene
Cases	Both	Both	w/ Ox	w/ Ox	w/ Ox
Grid Cells	12M	36M	30M	40M	40M



Flow Field Results: No Secondary Oxidation Air





• Temperature Results: No Secondary Oxidation Air



- Reduced temperature in DLR results due to isothermal wall boundary condition
 - More sophisticated heat transfer needed?



• Flow Field Results: With Secondary Oxidation Air



- More scatter than without secondary oxidation air but overall consistent with measurements
- Minor differences in persistence of recirculation zone and inflow swirl



• Temperature Results: With Secondary Oxidation Air



- Some scatter but overall consistent with experimental measurements
- Less clear trend with respect to heat transfer models but challenged with statistical convergence



• Soot Volume Fraction Results: No Secondary Oxidation Air





- Qualitatively different soot predictions
 - DLR: Concentrated in recirculation zone near injection region
 - Michigan: Concentrated in fuel jets, little in recirculation
 - Experiments: More in fuel jets but some in recirculation zone
 - What is the mixture fraction in the recirculation zone?



• Soot Volume Fraction Results: No Secondary Oxidation Air

- The moment method has little influence on the magnitude of the soot volume fraction.
- The chemical mechanism can significantly change the magnitude of the soot volume fraction, but the qualitative structure is the same.
- A different inception model quantitatively and qualitatively modifies the soot volume fraction.





• Soot Volume Fraction Results: With Secondary Oxidation Air



- Qualitatively, all of the models tend to predict similar soot structure
 - Secondary air oxidizes soot at a specific location
 - More importantly, recirculation zone becomes too lean to support soot



• Soot Volume Fraction Results: With Secondary Air Injection



- Quantitatively, more variation between the models with some overpredicting soot and some underpredicting soot
 - Must correctly capture delicate balance between formation and oxidation to get correct magnitude of soot volume fraction
 - What measurement would be required to provide insight?



Summary

- Key Findings and Takeaways
 - Some significant progress in understanding and model development since ISF-3:
 - With PAH-based soot model, soot volume fraction in jet flames now in significantly better agreement with experimental
 - Significant improvements in modeling correlations between soot and mixture fraction
 - Emerging consensus:
 - Different models predict essentially the same velocity, mixture fraction, temperature.
 - Soot predictions can be both quantitatively and qualitatively different between models.
 - Models must be predicting different *relationships* between soot and other quantities.
 - How can experiments help?





- Relationships between soot and...: Statistics
 - In essentially all of the comparisons in ISF to date, we have been considering spatial statistics, which miss relationships between variables.
 - Common practice in, for example, nonpremixed turbulent flames, would be to look at mixture fraction conditioned statistics.
 - Conditional statistics remove some of the biases associated with an incorrect flow field or mixing field.
 - For example, the mean soot volume fraction may be wrong only because the mean mixture fraction is wrong; conditional statistics remove that bias in part.
 - Unfortunately, not all of the groups computed any sort of conditional statistics, so we will just analyze relationships between means.



- Relationships between soot and...: Sandia Flame
 - Mean Temperature versus Mean Mixture Fraction



• Both models are essentially identically excepting differences in the peak temperature due to soot radiation.



- Relationships between soot and...: Sandia Flame
 - Mean Soot Volume Fraction versus Mean Mixture Fraction



- Both models are very different, with the PAH-based model predicting mean soot volume fraction at leaner mean mixture fractions.
 - Caveat: This is not the same as a true conditional statistic!



- Relationships between soot and...: Dynamics
 - Like it or not, we know that soot is kinetically controlled since the chemistry is relatively slow compared to other time scales.
 - For kinetically controlled processes, the pathway is very important.
 - Stated different, locations in physical space or composition space where soot source terms are large is not sufficient for predicting soot evolution.
 - The residence times and residence times histories at these locations will ultimately dictate soot evolution.
 - Consider Lagrangian time histories in the DLR combustor...



• Relationships between soot and...: DLR Combustor

- Track Lagrangian history of notional fluid particles
- Classification
 - Type 1: Rides shear layers and quickly exits combustor
 - Type 2: Entrained into outer recirculation zone (ORZ)
 - Type 3: Entrained into inner recirculation zone (IRZ) from downstream





• Relationships between soot and...: DLR Combustor





- Very different time histories
- Changes in conditions affect distribution of time histories

Case	Particle Type 1 (%)	Particle Type 2 (%)	Particle Type 3 (%)
3 bar, No sidejet.	76.3	21.3	2.4
3 bar, Sidejet	78.6	21.1	0.3
5 bar, No sidejet	83.1	16.5	0.4
5 bar, Sidejet	84.8	14.9	0.3



- Computational Progress
 - Progress is being made in improving the models and incorporating more physics.
 - However, there are some significant differences between different modeling approaches.
 - What are the most important features to include in the models?

• Relationships

- Different modeling approaches can predict the same temperature but very different soot volume fraction.
 - Relationships between quantities are fundamentally different.
- Can these relationships be measured?
- Can certain configurations isolate certain relationships?



- Linkages with Laminar Flames Program
 - Chemistry will always be a significant need.
 - Is there a benefit to moving toward a common chemical mechanism?
 - Is there a benefit to more studies on non-C₂H₄ fuels?
 - Is the exact fuel more important for kinetic studies or simply another parameter such as H/C ratio?
 - Time histories in turbulent flames can be very different from laminar flames.
 - Are there "exotic" configurations that could provide more relevant conditions and histories in laminar flames compared to turbulent flames?



Simultaneous optical measurements in turbulent sooting flames

Soot + X (X = temperature, velocity, Z, ...)

Thomas Dreier and Zhiwei Sun

Outline

- Experimental work review
- Open discussion

ISF-4 Target Flame 2 (Sandia)

Dimensions

- Nozzle internal diameter = 3.2 mm
- Inner wall thickness = 0.65 mm
- Pilot outer diameter = 19.1 mm
- Outer wall thickness = 1.95 mm

Fuel jet: Ethylene

Pilot: Ethylene/air at equivalence ratio of 0.9 and thermal power of 2%

Flow Conditions

- Fuel average jet velocity = 54.7 m/s
- Co-flowing air mean velocity = 0.6 m/s
- Exit Reynolds number = 20,000
- Fuel temperature = 294 K

Measurements

- SVF \rightarrow LII
- Simultaneous SVF and temperature (3-line soot pyrometry)
- OH PLIF
- PAH PLIF
- Radiant emission





ISF-4 Target Flame 4 (DLR)

Flame type

- Pressurized (3 bar)
- swirl

Measured Parameters

- Temperature → CARS (point-wise)
- Flame structure \rightarrow OH-LIF (2D)
- SVF \rightarrow LII (2D)

Main focus

- Effect of injection of seconc
 - Fuel-rich product gas stream



ISF-4 Target Flame 4 (DLR)

Simultaneous Soot + OH

 Found between primary combustion zone (fed by combustion air and ethylene) and inner recirculation zone (oxidation air + transported unburned hydrocarbons (UHC)



temperature / f_v-distributions

ISFa-4 Target Flame 4 (DLR)

Simultaneous Soot + OH + PAH

- PAH signatures discontinuous
 - Contrary to OH
- Identification of wide range of soot formation progress
 - Isolated soot/PAH as well as transitioning
- Occurrence and distributions strongly dependent on flow field characteristics

Distinguish between transport and soot chemistry!

Moderately lean w/ oxidation air





ISF-74 Target Flame 4 (DLR)

Flame type

- Pressurized (3 bar)
- swirl

Measured Parameters

- Soot distribution \rightarrow Rayleigh scattering (532 nm, 2D)
- Velocity \rightarrow Stereo PIV (cold, reactive, 2D)

Main focus

- Effect of injection of secondary oxidation air
- Correlations between quantities

ISFa-4 Target Flame 4 (DLR)

Simultaneous Soot + Velocity

- Soot mainly formed in inner rich recirculation zones
- Secondary air injection separates flow field
 - Stagnation zone: upwards / downwards transport
- Flow field POD-anaylsis
 - Prescence of a PVC \rightarrow impacts soot distribution
 - Soot present in high strain rate regions due to transport



ISF4-4 Other Flame 2 (DLR)

Simultaneous Soot + T + dp

- Temperature \rightarrow nTLAF (In, VIS, 2D)
- SVF \rightarrow prompt-LII (1064 nm, 2D)
 - − Primary particle diameter (d_p) TiRe-LII →
 - Mean d_p number density (N_p)

Main focus

Joint statistics (pdf's), e.g., {T, f_v}




ISF-4 Target Flame 1 (Adelaide)

Simultaneous Soot + Temperature

- 1 atm, C₂H₄/H₂/N₂/air (non-premixed)
- Lifted jet flame
 - Jet exit Re 5,000 15,000
 - Exit strain rate: 4,100 12,900 s⁻¹

Measured Parameters

- Temperature \rightarrow nTLAF (In, VIS, 2D)
- Soot $f_v \rightarrow prompt-LII$ (1064 nm, 2D)
 - Primary

Main focus

- Soot temperature correlation
- {T, SVF} joint pdf's





Other Flame (Austin)

Flame type

- 1 atm, C₂H₄(50%)/N₂(46%)/air
- Turbulent, non-premixed jet flame
 - Jet exit Re 8,300

Simultaneous SVF + Velocity and SVF + mixture fraction (Z)

- Mixture fraction (Z) / Temperature \rightarrow Kr-LIF
 - UV (2x214 nm), 1D
 - Calibrated at reference position (jet exit)
 - Density, quenching corrected
- SVF \rightarrow prompt-LII (532nm, 2D)
 - Calibrated by extinction (632 nm)
- Velocity (532 nm, 3-component, 2D)

Main focus

• Kinematics, thermo-physical state, dissipation fields (gradient evaluation) near soot formation regions

Other Flame (Austin)

Results (x/d = 10)



Summary – simultaneous measurements

Benefits

- Improve understanding of soot formation
- Support model developments

Simultaneously measured Quantities	Diagnostic Methods	Spatial Dimen- sions	Data Interpretation
T, Z	Kr-LIF + strained flame simul.	1	Contour plots,
SVF	LII	2	Spatial profiles (mean / ss),
Velocity	3c-PIV	2	Joint pdf's
T SVF (d _p , N _p)	ln-nTLAF (TiRe-)LII	2 2	Contour plot overlays, Mean profiles Joint pdf's
Soot distrib.	Rayleigh	2	Mean flow fields, stream lines,
Velocity	PIV	2	Strain rates
Soot distrib.	LII (2D)	2	Scalar fields (overlays)
PAH, OH	UV-PLIF	2	
OH, PAH	UV-PLIF	2	Scalar / vector fields (overlays)
Velocity	PIV	2	
Soot lumen. / Fuel	LOS Image/Acetone PLIF	2	

Summary – simultaneous measurements (cont.)

Simultaneously measured Quantities	Diagnostic Methods	Spatial Dimen- sions	Data Interpretation
d _p , Aggregate size	Two-angle Rayleigh scattering	0	Spatial profiles (mean / ss),
SVF, N _p	Extinction	LOS (1)	Size distributions
SVF d _p	TiRe-LII	2	Engine measurements Calibration via point TiRe-LII measurements
d _p , Aggregate size	Two-angle Rayleigh scattering	0	Spatial profiles (mean / ss),
SVF	LII	1	Size distributions
Soot distribution	LII	2	Engine measurements
OH	LIF	2	Imaging (overlays)
SVF	Extinction	2	RAYLIX-method
d _p	LII	2	
Aggregate size	Rayleigh	2	

Discussion: Soot + X

- Which gas phase **X** should we measure simultaneously with soot?
- Do we have a suitable technique, or a potential new technique?
- What kind of results can we get? 2D necessary?
- Is accuracy sufficient to answer our questions?
- •

Simultaneous measurements of soot + X



Outline

- Literature review "Simultaneous measurements" in turbulent sooting flames
- Open questions/discussion

ISF-4 Target Flame 2 (Sandia)

Dimensions

- Nozzle internal diameter = 3.2 mm
- Inner wall thickness = 0.65 mm
- Pilot outer diameter = 19.1 mm
- Outer wall thickness = 1.95 mm

Fuel jet: Ethylene

Pilot: Ethylene/air at equivalence ratio of 0.9 and thermal power of 2%

Flow Conditions

- Fuel average jet velocity = 54.7 m/s
- Co-flowing air mean velocity = 0.6 m/s
- Exit Reynolds number = 20,000
- Fuel temperature = 294 K

Measurements

- SVF \rightarrow LII
- Simultaneous SVF and temperature (3-line soot pyrometry)
- OH PLIF
- PAH PLIF
- Radiant emission





ISF-4 Target Flame 2 (Sandia)

Measurements

- Simultaneous soot volume fraction and temperature (3-line soot pyrometry)
- OH PLIF
- PAH PLIF
- Radiant emission









Zhang et al.: Rev. Sci. Instrum. 82, 074101 (2011)

Flame type

- Pressurized (3 bar)
- swirl

Measured Parameters

- Temperature → CARS (pointwise)
- Flame structure \rightarrow OH-LIF (2D)
- SVF \rightarrow LII (2D)

Main focus

- Effect of injection of secondary oxidation air
 - Fuel-rich product gas stream of prim. combust. Zone



Results

- Filament-like LII regions without OH
 - Found between primary combustion zone (fed by combustion air and ethylene) and inner recirculation zone (oxidation air + transported unburned hydrocarbons (UHC)



Flame type

- Pressurized (3 bar)
- swirl

Measured Parameters

- Soot distribution \rightarrow LII (1064 nm, 2D)
- PAH \rightarrow UV-LIF (2D)
- OH \rightarrow UV-LIF (2D)

Main focus

- Effect of injection of secondary oxidation air
- Correlations between quantities



Results

- PAH signatures discontinuous
 - Contrary to OH
- Identification of wide range of soot formation progress
 - Isolated soot/PAH as well as transitioning
- Occurance and distributions strongly dependent on flow field characteristics

Distinguish between transport and soot chemistry!

Moderately lean w/ oxidation air





Flame type

- Pressurized (3 bar)
- swirl

Measured Parameters

- Soot distribution \rightarrow Rayleigh scattering (532 nm, 2D)
- Velocity → Stereo PIV (cold, reactive, 2D)

Main focus

- Effect of injection of secondary oxidation air
- Correlations between quantities

Results

- Secondary air injection separates flow field
 - Stagnation zone: upwards / downwards transport
 - Flow field POD-analysis
 - Prescence of a PVC \rightarrow impacts soot distribution
- Soot present in high strain rate regions due to transport
 - Soot mainly formed in inner rich recirculation zones



ISF-4 Other Flame 2 (DLR)

Flame type

- 1 atm, Ethylene/air (non-prmxd)
- Lifted (26.3 mm) jet flame (Re 10,000)
 - Fuel mass flow: 10.4 g/min

Measured Parameters

- Temperature \rightarrow nTLAF (In, VIS, 2D)
- SVF \rightarrow prompt-LII (1064 nm, 2D)
 - − TiRe-LII \rightarrow Primary particle diameter
 - Number density (N_p)

Main focus

- Measurement accuracy
- Joint statistics (pdf's), e.g., {T, f_v}



ISF-2 Other Flame 2 (DLR)

Results







Gu et al.: Combust. Flame 179, 33 (2017)

ISF-4 Target Flame 1 (Adelaide)

Flame type

- 1 atm, C₂H₄/H₂/N₂/air (non-prmxd)
- Lifted jet flame
 - Jet exit Re 5,000 15,000
 - Exit strain rate: 4,100 12,900 s⁻¹

Measured Parameters

- Temperature \rightarrow nTLAF (In, VIS, 2D)
- Soot $f_v \rightarrow prompt-LII (1064 nm, 2D)$ Main focus
- Soot temperature correlation
- {T, SVF} joint pdf's





ISF-4 Target Flame 1 (Adelaide)

Results

- Single-shot T, SVF fields
- Axial / radial mean SVFs
 - Strong T-influence of fv
 - SVF is function of T and axial distance





Mahmoud et al.: Proc. Combust. Inst. 35, 1931 (2015)

Other Flame (Austin)

Flame type

- 1 atm, C₂H₄(50%)/N₂(46%)/air
- Turbulent, non-prmxd jet flame
 - Jet exit Re 8,300

Measured Parameters

- Mixture fraction (Z) / Temperature \rightarrow Kr-LIF
 - UV (2x214 nm), 1D
 - Calibrated at reference position (jet exit)
 - Density, quenching corrected
- SVF → prompt-LII (532 nm, 2D)
 - Calibrated by extinction (632 nm)
- Velocity (532 nm, 3-component, 2D)

Main focus

• Kinematics, thermo-physical state, dissipation fields (gradient evaluation) near soot formation regions

Other Flame (Austin)

Results

- Contour plot (below) of Axial Velocity + SVF
 - Overlaid:
 <u>left</u>: mixture fraction (1 mm height)
 <u>right</u>: temperature
- Single-shot profiles
 - Peak soot associated with rich side of flame
 - − f_v peaks around Z of soot precursor species
 → also seen in mean profiles





Park et al.: Proc. Combust. Inst. 36, 899 (2017)

Summary – simultaneous measurements

Benefits

- Improve understanding of soot formation
- Support model developments

Simultaneously measured Quantities	Diagnostic Methods	Spatial Dimen- sions	Data Interpretation
T, Z	Kr-LIF + strained flame simul.	1	Contour plots,
SVF	LII	2	Spatial profiles (mean / ss),
Velocity	3c-PIV	2	Joint pdf's
T SVF (d _p , N _p)	In-nTLAF (TiRe-)LII	2 2	Contour plot overlays, Mean profiles Joint pdf's
Soot distrib.	Rayleigh	2	Mean flow fields, stream lines,
Velocity	PIV	2	Strain rates
Soot distrib.	LII (2D)	2	Scalar fields (overlays)
PAH, OH	UV-PLIF	2	
OH, PAH	UV-PLIF	2	Scalar / vector fields (overlays)
Velocity	PIV	2	
Soot lumen. / Fuel	LOS Image/Acetone PLIF	2	

Summary – simultaneous measurements (cont.)

Simultaneously measured Quantities	Diagnostic Methods	Spatial Dimen- sions	Data Interpretation
d _p , Aggregate size	Two-angle Rayleigh scattering	0	Spatial profiles (mean / ss),
SVF, N _p	Extinction	LOS (1)	Size distributions
SVF d _p	TiRe-LII	2	Engine measurements Calibration via point TiRe-LII measurements
d _p , Aggregate size	Two-angle Rayleigh scattering	0	Spatial profiles (mean / ss),
SVF	LII	1	Size distributions
Soot distribution	LII	2	Engine measurements
OH	LIF	2	Imaging (overlays)
SVF	Extinction	2	RAYLIX-method
d _p	LII	2	
Aggregate size	Rayleigh	2	

Discussion – burning issues

Combination of diagnostics techniques

- Which combination of techniques might be the most useful?
 - − E.g., a strong discrepancy between mean gas phase and mean soot
 → correlation between gas phase and soot is not correct
- Chemistry: PAH-based models vs. acetylene-based models
 - Variation in soot predictions are far greater than variances in other predictions (e.g., temperature, etc.)

What do we really need to measure to help better understand soot?

Discussion – burning issues (2)

Looking ahead

- Do we better understand what we know / not know w.r.t.
 - Modeling soot / turbulence / chemistry interaction?
 - What experimental measurements do we need
 - Are there specific configurations that will isolate phenomena we do not know much about?

Simultaneous measurements of soot + X



Complementing diagnostics for DLR pressurized swirling flame, ISF4 target flame 4

Achievements past ISF3:

- Combustor window temperatures by phosphor thermometry: Nau et al. APB 2017
- Time history of flow field, OH and soot: Stöhr et al. PROCI 2019, accepted

Plans past ISF4:

• Monitoring of fuel/air mixture





Window temperature measurements

- Measurements along vertical window axis
- Inside and outside surface
- 3 operating conditions
 - 3 bar, ϕ =1.2, with oxidation air
 - 3 bar, ϕ =0.9, with oxidation air
 - 3 bar, ϕ =1.2, without oxidation air
- Challenging, very hot temperatures where flame impinges on window surface i.e. very short signal
- Good agreement of peak temperatures with visual surface damage





Coupled kHz laser diagnostics for soot monitoring



- PIV excitation at 532 nm, 9 mJ/pulse at 9.3 kHz (Edgewave)
- PIV detection: Lavision HSS8
- Soot luminescence detection at 450 nm (Lavision HSS6 plus HS-IRO)
- OH excitation at 283.2 nm, 280 µJ/pulse at 3.1 kHz (Edgewave/Sirah)
- OH detection: Lavision HSS 6 plus HS-IRO



Stöhr et al. PCI 2019, accepted LES: Grader et al., ISF Poster Exp: Geigle et al., ISF Poster

Results from kHz diagnostics

- Dense-seed packages (fresh gas) leak into post-flamefront regions / pockets of low OH → fuel rich zones between primary and secondary combustion
- Soot frequently aligns with edges of OH distribution
 → oxidation
- Soot can also be present in regions of OH
- Frequent upstream propagation of soot pockets
- Soot comes and goes in waves
- Integrated backflow is inversely correlated with soot formation
 → effect of oxidation air on local equivalence ratio
 → jet flapping (!)
- Tracking of zones of rich burnt gases and correlation with soot formation is possible

Red: OH Dotted blue: fresh gas Blue filaments: soot Arrows: flow field (3C)



Coupled kHz laser diagnostics for soot monitoring



- PIV excitation at 532 nm, 9 mJ/pulse at 9.3 kHz (Edgewave)
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- Soot luminescence detection at 450 nm (Lavision HSS6 plus HS-IRO)
- OH excitation at 283.2 nm, 280 µJ/pulse at 3.1 kHz (Edgewave/Sirah)
- OH detection: Lavision HSS 6 plus HS-IRO



Air/fuel mixture

- Use acetone seeding into C₂H₄ to image fuel distribution and mixture with combustion air (acetone LIF)
- Combine with information on OH (LIF), soot and flow field (PIV)
- High (kHz) repetition rates to spatially resolve turbulent structures and deduce full statistical convergence
- Reference operating point at 3 bar, ϕ =1.2, with oxidation air
- 10% of total fuel is acetone, air flows as in reference conditions soot certainly different
- Data evaluation ongoing



OH LIF



Acetone LIF



¹⁷⁸ Challenges

• What should be measured?

- How do we make "TNF" measurements in sooting flames?
 - Maybe this is not even possible...
 - Are there lesser techniques not utilized in non-sooting flames that would be appropriate for sooting flames?
- Should we make measurements in a family of flames ranging from non-sooting to sooting with the same basic flame structure?
 - "TNF" measurements in the non-sooting flames
 - "ISF" measurements in the sooting flames
 - What would be a suitable flame series in terms of configurations, fuels, etc. considering both experimental and computational constraints?
 - What would be the best parameter to vary from sooting to nonsooting?



A range of flame experiments

	non-premixed premixed	Examples	Measurements	Fuel	Pressure
jet		TUD, Sandia, DLR	T Y _i U OH NO	CH ₄ H ₂	
piloted jet/bluff		Sandia/TUD C-F, Cabra PPJB, DJHC	T Y _i U OH NO	CH ₄ H ₂ DME CO CH ₃ OH	
stratified		TUD, CAM, Sydney	T Y _i U OH CH2O	CH ₄ CH ₄ H ₂	
technical	•••	TECFLAM, PRECCIINSTA, GTMC, Siemens,	T Y _i U OH CH2O	CH ₄ H ₂	Р
soot		NASA LDI DLR-Adelaide DJHC, DLR-RQL	T f _v OH	CH ₄ C ₂ H ₄	Ρ
spray		Sydney, Cambridge, DLR, DHSC, NASA LDI, CORIA	T* U d OH CH2O	Ethanol, methanol, alkanes, jet A1	Р

50,000 <Re <100,000

10 <Ka <5000

Radiant background!



Measurement techniques for radiant backgrounds

				Resolution	Pros/Cons	Cost	Expertise
correlation	PIV	u	velocity	kHz, μmmm (image)	High signal Radiant interference	\$\$	-
	LDA	u	velocity	kHz, μmmm (point)	High signal Radiant interference	\$\$	-
	LIF	Y,T	selected species mass fraction temperature	kHz, 0.1-1 mm	Good signal Species specific Quenching, calibration	\$\$	+
scattering	Rayleigh	Τ,ρ	density, temperature	(k)Hz, 0.1-1 mm	Simple bulk technique <i>Low signal</i>	\$\$	++
	Raman	Υ , Τ	major species mass fraction, temperature	Hz, 0.1-1 mm	Multiple species Low signal Many interferences	\$\$\$	+++
coherent	CARS	Υ , Τ	major species mass fraction, temperature	(k)Hz, 1 mm	Coherent <i>Alignment</i>	\$\$\$\$	+++
	LIGS LIEGS	Т	temperature	Hz, 1-5 mm	Coherent Needs absorber/low signal Alignment	\$\$	++
	DFWM	Y	selected species mass fraction	Hz, 1-5 mm	Coherent Species specific Alignment	\$\$	++


Polarization separation – remove C_2 bands



37 Symposium on Combustion, Dublin, Ireland, 2018



Dual SBG Raman spectroscopy + polarization



Subframe burst gating (stokes+anti-stokes) Removal of interferences from fluorescence



Kr-LIF (soot and mixture fraction)



O. Park and R. A. Burns and O. R. H. Buxton and N. T. Clemens *Proceedings of the Combustion Institute* **36** 899-907 (2017)



Dual pump and PS/FS CARS



S. Roy and T. R. Meyer and R. P. Lucht and V. M. Belovich and E. Corporan and J. R. Gord *Combustion and Flame* **138** 273 - 284 (2004)

Dual pump: downstream of flame



A. Bohlin and B. D. Patterson and C. J. Kliewer *The Journal of Chemical Physics* **138** (2013)

PS/FS: possibly workable in sooty flames

37 Symposium on Combustion, Dublin, Ireland, 2018



LIGS in flames Pump energy = 100-200 mJ, Probe power = 2 W

SIGNAL INTENSITY : $I \leftrightarrow \rho^2 = \left(\frac{P}{RT}\right)^2$ DAMPING RATE : $\Gamma \leftrightarrow \frac{1}{\rho} = \frac{RT}{P}$ ABSORBERS:

Non-sooty flames: water Sooty flames: soot

Damping rate



De Dedomenico, 2018



Not many measurements of scalars + soot in *liquid* spray flames



W. O'Loughlin and A. R. Masri Combustion and Flame 158 1577 -1590 (2011)

OH

U

d



CH2O



z,

Ø=160

8

8

DNG

Liquid

Fuel

Ø=40

Filter

Air

Thermocouple root

23

55

Technical/high pressure spray flames

CORIA

pressure



A. Iannetti, N.-S. Liu, F. Davoudzadeh The Effect of Spray Initial Conditions on Heat Release and Emissions in LDI CFD Calculations NASA Report No. NASA/TM—2008-214522, NASA Glenn Research Center, Cleveland, OH (2008)

The Structure of a Swirl-Stabilized Reacting Spray Issued from an Axial Swirler , J. Cai and S. M. Jeng and R. Tacina AIAA 2005-1424 43rd AIAA Aerospace Sciences Meeting, Reno, Nevada (2005) J. Marrero-Santiago and A. Verdier and C. Brunet and A. Vandel and G. Godard and G. Cabot and M. Boukhalfa and B. Renou J. Eng. Gas Turbines Power 140 (2018)

A. Verdier and J. M. Santiago and A. Vandel and S. Saengkaew and G. Cabot and G. Grehan and B. Renou Proceedings of the Combustion Institute 36 2595 -2602 (2017)

37 Symposium on Combustion, Dublin, Ireland, 2018



Diflute spray flames DHSC: sensible place to start?



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Soot/spray measurement needs: Input from industry and collaborators

Fuels and operating conditions

- CH₄/C₂H₄: significantly higher discrepancy with CH₄ : kinetic pathways probably not well worked out.
- Liquid fuels: approaching real kerosene (perhaps synthetic). Intermediate step could be addition of liquid fuels to C₂H₄
- Pressure: Need further validation mechanisms including total soot and soot size (common needs with IC engines), primary but also agglomerates. PAH measurements and techniques needed at pressure.
- Temperature: mechanisms are typically validated for low pressure flames, which do not reach high temperatures (unlike high pressure flames, up to 2300 K)
- Laminar vs. turbulent: residence time at microscale key: experiments in vitiated JSR (i.e. not flames) at high T possibly useful



Soot/spray measurement needs: Input from industry and collaborators

Geometries:

- Swirl stabilized flames (such as DLR): more representative
- Fully characterized boundary conditions

Soot as an issue:

- Top of the radar for e.g. Rolls-Royce
- Not on the radar for e.g. GE, Siemens, P&W



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Bluff Body Turbulent Sooting Flames

Amir Rowhani, Bassam Dally, Zhiwei Sun, Graham Nathan

and many other contributors

ISF4 Dublin, August/2018

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Dimensions: Nozzle internal diameter: 3.6 mm; Bluff Body Diameter: 50.0 mm

Fuel jet: Flames 1-3 Ethylene-Hydrogen: Flame 4 LPG

Flow Conditions: Bulk jet exit Reynolds number: ~30,800

Fuel Composition:Ethylene –99.0% purityHydrogen –99.0% purityLPG (molar) –97.35% propane, 1.35% ethane,1.20% butane, 0.07% nitrogen, and0.03% carbon dioxide.



Previous Soot Data

Flame Type	Fuel (mole fraction)	Jet exit velocity (m/s)	Jet exit Reynolds Number (cold flow)	Heat output (kW)	Coflow Velocity (m/s)
Flame A	Ethylene: 1.000 Hydrogen: 0.000	74.2	30900	41.7	23
Flame B	Ethylene: 0.671 Hydrogen: 0.329	102.1	30800	41.9	23
Flame C	Ethylene: 0.487 Hydrogen: 0.513	130.7	30440	42.6	23
Flame D	LPG: 1.000	36.3	30474	32.0	23

 Mean Soot Volume fraction and Intermittency are available for Radial profiles at different axial positions above the burner exit z/DJ = 5 to 148.

Pure Ethylene Flame



Pure Ethylene Flame



Experimental Technique:

- LII measurements using Nd: YAG laser at 1064 nm was used for the LII excitation;
- Laser sheets ~80 mm high, ~0.3 mm thick
- The LII operating fluence was maintained at ~0.9 J/cm2 throughout the experiment to ensure that the LII signal observed is independent of laser fluence variation;
- The prompt signal was collected via an intensified CCD (ICCD) camera with 430 nm optical filter;
- The LII signal was calibrated via laser beam extinction measurements.

Plans for New Bluff Body Sooting Flames Data

Burner:

- Fixed jet diameter at 4.5 mm
- Three Bluff-Body diameters: 38mm, 50mm, 64mm
- Round coflow contraction 250mm diameter

Fuels:

- Ethylene/H2/N2 blends
- Pre-vaporised n-Heptane

Variables:

- Ratio of jet to coflow momentum flux
- Jet Reynolds number
- Dilution

Flame Luminosity: Re=25000, Different D_i

Pure Ethylene Flames



RZ[™]Structure: Same Re# and Different D_i



University of Adelaide

Residence Time Distribution in RZ



Mean Residence Time in RZ



Planned Measurements

Flow Field using PIV:

- Non-reacting flows
- Lightly sooting flames
- Simultaneous T-dp-fv-OH:
 - Using nTLAF technique to measure temperatures in RZ, Neck Zone and few positions in the Jet-Like Zone
 - PLIF of OH to identify the reaction zone
 - TiRe-LII to measure fv and dp

Radiation measurements:

Using standard PMT

Centreline Temperature measurements:

Using a small bead thermo-couple

Bluff Body surface temperature:

Using two-colour pyrometer

TLAF using Indium as thermometry tracer



Other atomic tracers, e.g. Gallium with a small ΔE (826 cm⁻¹) but similar Einstein coefficients (A)



Jesper Borggren, Doctoral thesis, (2018), Lund, Sweden

Fractional population of the first excited state of different atomic tracer as a function of temperature

Sensitivity ($\Delta R/\Delta T$), where *R* is the ratio of Stokes and Anti-Stokes LIF signals.



Temperature sensitivity of the atoms (Ga, In and Th) for TLAF measurement.

Precision (hollow markers) and the corresponding signal-to-noise ratio (filled markers) for gallium and indium for different equivalence ratios.



Temperature precision of 20-30K in region of interest and TLAF.

Comparison of mean temperature using TLAF technique with CARS. Error bars are STDev.



Jesper Borggren, Doctoral thesis, (2018), Lund, Sweden

Mean temperature is within the different techniques accuracy.

Potential advantages of Ga-TLAF over Indium TLAF

- 1. High Anti-Stokes signals, so that high precision is expected in **instantaneous** planar measurements
- 2. High sensitivity, particularly in the range of 500 1200 K.
- 3. Low temperature regions are accessible (> 300 K for Gallium TLAF, while > 800 K for Indium TLAF)
- 4. An accuracy in the order of 2-3 % at flame temperatures around 1800 K is typical for the TLAF technique and the precision is for many cases below 1 % for averaged measurements.
- 5. Gallium melts at 40°C which poses a challenge for seeding it as particulates. Trimethylgallium (TMG) is also possible, except it is a nasty chemical to deal with.

Discussion Points

- 1. Mixture fraction is hard to measure in sooting flames, how useful is the mixture fraction distribution in a 'clean' flame of similar flow dynamics?
- 2. Adding hydrogen will introduce issues with differential diffusion? Does the addition of methane, instead, be any better?
- 3. Is the rest of the flame important?

Atmospheric pressure turbulent flames

The "simple" configuration of unconfined turbulent jet flames has been used extensively to study important aspects of flames:







Sydney inhomogeneous inlets flame

- These flames allow isolating effects and are amenable to modeling.
- However, they are not compatible with most available pressure rigs because they need to be vertical to preserve symmetry and tall (> 2m)

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- Sandia/ETH syngas flame



- Attached or lifted,
- Sooty or blue,
- Large range of fuels





High pressure flames

- One of the most successful features of TNF was ability to replicate the different burners
 - Confirmation of measurements by applying different diagnostic techniques
- With the complexities of high pressure facilities, this model doesn't work any more
 - Need to bring burners and diagnostics to the few facilities available
 - High cost dictates very judicious choices of experiments - Employ as many simultaneous diagnostics as possible to
 - maximize data yield
 - High rep rate diagnostics highly advantageous (but do you get statistically independent data?)
- Only go to pressure when necessary



High Pressure Combustion Duct



- KAUST high pressure combustion lab Supply of high air & nitrogen flow rates (0.56 kg/s continuous, higher for
 - intermittent)
 - High pressure (45 bar)
- KAUST high pressure combustion duct (HPCD)
 - Designed for turbulent non-premixed flames at high pressure
 - Wide inner diameter (~ 400 mm) allows wide variety of burners
 - Height (~ 9 m) allows very long flames
 - Design pressure: 40 atm
 - Optical access: 6 UV fused silica windows

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3

Vessel and Facility Mods

- Now placing collection optics inside duct. Will be an issue for very radiant flames.
- Adding y and z translation capability to burners (60 mm)
- 200 kg of air storage for short duration runs with higher mass flux
- Will have liquid fuel capability soon
- Redesigning exhaust to allow higher power and also better atmospheric pressure environment
- Continually expanding suite of diagnostic tools available





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HP Turbulent Sooting Flames



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Issues to discuss

- Better linkage between laminar and turbulent flames; Unsteady (forced) co-flow and counterflow flames offer many advantages
- Is nitrogen dilution preferable way to suppress soot at high pressures? • Adding Hydrogen? Changing H/C ratio problematic.
- Partial premixing? Sydney inhomogeneous burner at pressure?
- Liquid fuels? (n-Heptane? Multi-component surrogate?) Spray flames or \bullet pre-vaporized?
- Is there still utility is in pushing jet flames to higher power and Re? Lifted \bullet vs piloted?
- Adelaide ethylene/hydrogen/nitrogen attached flames to high pressure? Turbulent counter-flow flames? Much smaller physical region, more \bullet
- amenable to DNS
- How necessary is confinement for swirl flames? Removing confinement simplifies diagnostics and the prescription of thermal boundary conditions.




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Understanding PAH chemistry: challenges for mechanism development

Tiziano Faravelli



CRECK Modeling Lab Department of Chemistry, Materials, and Chemical Engineering Politecnico di Milano (Italy)

Outline

- **This presentation aims at arising questions not at giving answers**
- **No exciting or fundamental novelties**
- Mechanisms and not rate constants
- Many and large uncertainties and not only related to the experimental data
- A lot of conditionals



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Experimental data



W. Pejpichestakul et al., Soot effect on intermediate PAHs concentration in premixed laminar flames. Wednesday, presentation 3C01



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Kinetic models

ABF	Appel et al. (2000), Wang and Frenklach (1997)			
ITV/Caltech	Blanquart et al. (2009), Narayanaswamy et al. (2010)			
KAUST	Wang et al. (2013), Park et al. (2017)			
Cottbus	Moshammer et al. (2017)			
Shanghai	Yang et al. (2015), Yuan et al. (2015)			
DLR	Slavinskaya et al. (2009), Slavinskaya et al. (2012)			
Lille	El Bakali et al. (2012), Desgroux et al. (2017)			
MIT	Richter et al. (2005), Ergut et al. (2009)			
LLNL	Marinov et al. (1998), Nakamura et al. (2015)			
CRECKM	http://creckmodeling.chem.polimi.it/			

Only a few mechanisms. Above all, with different PAH formation and growth pathways



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Radical stability



"The experiments show that there is no difference in reactivity between the large openand closed-shell PAH. The radicals are not of the σ -type with localized reactive sites but π radicals with no extra reactivity because of delocalization of the unpaired electron. The tendency to form π -radicals increases with the size of the polyaromatic species. Thus, it must be concluded that unpaired electrons in soot particles are also of the π -type and therefore delocalized."

A. Keller, R. Kovacs and K.-H. Homann, Phys. Chem. Chem. Phys., 2000, 2, 1667-1675



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Reaction rates



could be important



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HACA₃ mechanisms

H Abstraction Carbon Addition



Frenklach and Wang, Proc. Combust. Inst., 23 (1991) 1559-1566 and successive modifications



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Possible HACAs

H Addition/abstraction Carbon Addition



H Abstraction/addition Carbon Addition



S. Klippenstein private communication



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Aryl Addition Cyclization (AAC) mechanism



Shukla and Koshi, Combust. Flame, 158 (2011) 369-375



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Aryl Recombination Cyclization (ARC) mechanism



Shukla and Koshi, Combust. Flame, 158 (2011) 369-375



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Mechanism summary CRECKModeling





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Mechanism summary ITV/Caltech



Ethylene flame

Carbone et al., Combust. Flame 181 (2017) 315–328



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Some, interesting images

Laminar premixed ethylene—air flame. C/O= 0.67. Incipient soot particles collected at HAB of 8 mm. High-dilution horizontal tubular probe.



Several 5 membered rings and some aliphatic bridges. Number of needed species is very high.

F. Schulz, M. Commodo, K. Kaiser, G. De Falco, P. Minutolo, G. Meyer, A. D'Anna, L. Gross, *Insights into incipient soot formation by atomic force microscopy*, Proceedings of the Combustion Institute 000 (2018) 1–8



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Five membered ring formation





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The number of isomers







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Methyl aromatics



F. Schulz, M. Commodo, K. Kaiser, G. De Falco, P. Minutolo, G. Meyer, A. D'Anna, L. Gross, *Insights into incipient soot formation by atomic force microscopy*, Proceedings of the Combustion Institute 000 (2018) 1–8



From the experimental data base, toluene is one order of magnitude lower than benzene, at least



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Cavallotti et al., JPCA, 116 (2012) 3313-3324

Cavallotti et al., Proc. Comb. Inst., 34 (2013) 557-564



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Do actual mechanisms work?



M. Baroncelli, D. Felsmann, N. Hansen, H. Pitsch, Investigating the effect of carbon dioxide and methane addition on acetylene counterflow flames: a mass spectrometric study, submitted to Combustion and Flame



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Soot₂formation effect





W. Pejpichestakul et al., Soot effect on intermediate PAHs concentration in premixed laminar flames, Wednesday, presentation 3C01



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Opening discussion

- **Experimental data are still a few and in many cases not complete.**
- Rate constants are a challenge because of the difficulties of applying ab-initio techniques to these large and very large molecules. Above all, rate rules for classes of reactions have to be identified.
- Several open questions on mechanisms. HACA or CAHM are still in progress.
- Number of species and isomers is another open issue. Lumping (both horizontal and vertical) or other possible approaches have to be adopted.
- **Soot** mechanism is necessary for PAH model development and validation.
- Despite all these difficulties, actual mechanisms can give some reasonable results, even though the work is not finished.







Acknowledgements

This presentation is the result of the work of many colleagues and especially students during the last years.

I acknowledge the fundamental support of:

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Stephen Klippenstein





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THANK YOU FOR YOUR ATTENTION



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Oxidation





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KAUST Piloted Turbulent Nonpremixed Flames at Elevated Pressure

Wesley Boyette, PhD Student, KAUST

In collaboration with Anthony Bennett, Thibault F. Guiberti, & William L. Roberts

4th International Sooting Flame (ISF) Workshop Dublin, Ireland 27 July – 28 July, 2018





High Pressure Combustion Duct

- Designed for turbulent non-premixed flames at high pressure
- Wide inner diameter (~ 400 mm)
 - Accommodates wide variety of burners
 - Minimizes flame-wall interactions
- Height (\sim 9 m) allows very long flames
 - Vertical orientation eliminates buoyancy induced asymmetries
- Design pressure: 40 atm
- Optical access: 6 UV fused silica windows
- High air flow rates for coflow & cooling





180 c

Wesley Boyette / 4th International Sooting Flames Workshop / 27-July-2018

KAUST C2H4/N2 (KEN) Flames

- $35\% C_2H_4$, $65\% N_2$ by volume
 - Geometry identical to ISF-4 turbulent target flame 2 (Sandia)
 - D = 3.4 mm

Zhang, Shaddix, Schefer. Rev Sci Inst. 82:074101 (2011)

- Piloted (C $_2H_4/air$, ϕ = 0.9)
 - 6% of main jet heat release

Flame	p (atm)	Re _D	<i>U_j</i> (m/s)	U _{cf} (m/s)	Pilot
01-01	1	10,000	37.9	0.6	6%
03-03	3	30,000	37.9	0.6	6%
05-05	5	50,000	37.9	0.6	6%

Direct images (top) and OH-PLIF (bottom) for KEN flames. Note: Different scales





Sorot Diagnostics



Scanning Mobility Particle Sizer (1 atm)

- time-averaged particle size distributions
- intrusive technique
- adequate N₂ dilution of sample critical to avoid soot coagulation in sample line
- requires low soot concentrations



Laser Induced Incandescence (1-5 atm)

- 10 Hz, 1064 nm
- collection wavelength: 655 nm
- gate: 50 ns
- image entire flame at 40 mm increments
- background image immediately before laser
- calibration with laminar flames
 - different calibration for each pressure

KEN 01-01 Particle Size Distributions

- Centerline soot particle size distributions in increments of x/D= 5
 - Time-averaged
- Gradual shift to larger particle diameters as x increases
- Recent transported PDF modelling by Schiener & Lindstedt (PROCI 2018) shows good agreement
 - Session 5C01







KEN 01-01 Soot Volume Fraction





KEN 01-01 Radial mean & RMS SVF



Very different techniques Aggregation high in flame: particles not necessarily spherical

• SMPS N₂ dilution ratio not measured directly and may not be constant

Normalized centerline SVF profiles

• SMPS is intrusive

from SMPS and LII

Reasons for discrepancies

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• Slight differences in burner construction & coflow

Wesley Boyette / 4th International Sooting Flames Workshop / 27-July-2018

KEN 01-01 Normalized centerline mean SVF









KEN 03-03 Soot Volume Fraction





KEN 03-03 Radial mean & RMS SVF

10



KEN 05-05 Soot Volume Fraction





 $x (\mathrm{mm})$

KEN 05-05 Radial mean & RMS SVF



SV^F Comparisons 1





- As pressure/Re increase
 - Flames get longer (volume increases)
 - Axial distance to soot inception decreases
 - Axial location of maximum mean SVF changes very little

SV²F Comparisons 2





Trends of Global Soot Parameters versus Pressure

- Reynolds number effects outweighed by pressure effects
- Other studies show pⁿ relationship with SVF
 - Turbulent diffusion flames: p^{1.4}
 - Laminar diffusion flames: $p^{2.2}$ (2)

¹⁾ Flower. Proc. Combust Inst. 22:425-435 (1988)

Steinmetz, Fang, Roberts. Combust Flame. 169:85-93 (2016)
SV² Comparisons 3



- Centerline RMS & mean same order of magnitude
 - Decreases with increasing pressure
- Centerline intermittency strong function of pressure/Re
 - Soot almost always present near peak of 5 atm flame



Data Being Processed



Simultaneous Soot, PAH, OH: KEN 05-05, Station 3



Simultaneous Soot, PAH, OH: KEN 05-05, Station 2



- Simultaneous LII/PAH-LIF/OH-LIF
- Data collected; still processing
- Images shown are uncorrected
- Details
 - LII
 - laser: $\lambda = 1064$ nm
 - collection: $\lambda = 655$ nm
 - PAH-PLIF
 - laser: $\lambda = 283 \text{ nm}$
 - collection: $\lambda = 500 \text{ nm shortpass} + \lambda = 325 \text{ nm longpass}$
 - OH-PLIF
 - laser: $\lambda = 283 \text{ nm}$
 - collection: $\lambda = 310$ nm

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Future Work

- Flame type
 - KEN flames
 - Extension to other conditions in 1-5 atm range
 - Constant Re series in addition to constant U
 - Probably limited to 5-7 atm maximum pressure
 - Lifted flames?



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Lifted Flames

- Some experimental advantages over piloted flames
 - Not limited to 5-7 atm
 - Full characterization of flow & scalars upstream of flame possible
 - Can easily change tube diameter if needed
- Will still need N₂ dilution at pressure
 - Lower soot concentration, shorter, less powerful







 $C_2H_6 - 6$ bar DSLR



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Future Work

- Flame type
 - KEN flames
 - Extension to other conditions in 1-5 atm range
 - Constant Re series in addition to constant U
 - Probably limited to 5-7 atm maximum pressure
 - Lifted flames?
- Fuel
 - in order of preference: CH_4 , C_2H_4 , C_2H_6
- Data collection
 - 2D velocity: non-reacting + reacting, base only
 - Temperature: LITGS
 - SVF: for any new conditions





What is current knowledge in PAH chemistry -Elementary reaction point of view From 1 to 3 Rings and Beyond: Status of Theory

Stephen J. Klippenstein



4th International Workshop on Flame Chemistry, Dublin, July 28, 2018



Progress in Theory

High Pressure Limits 1. Potential Energy Surface Mapping

- Mebel, Mebel, Mebel, ...
- Cavallotti, Miyoshi, Comandini, Koshi, Green
- Others
- 2. Energies

Current	2σ (kcal/mo
CBS-QB3	2.5
G2M	~2-3

Future

- \Box CCSD(T)/CBS ~1.5
- Isodesmics
- Bond Additivity Corrections
- □ Connectivity Based Hierarchy
- □ Machine Learning Green
- 3. Partition Functions
 - Density Functional Theory □ B3LYP -> M062X -> B2PLYPD3 PDF
 - Hindered Rotors ۲
 - Variational
- Overall Uncertainty ~ Typically Factor of 4-10

State of the Art ~ 2

Boltzmann(2σ) at 1500 K 2.3 2.0-2.7

1.7

Goldsmith, Magoon, Green JPCA 116 (2012), 9033



Progress in Theory Pressure Dependence

Most Studies have Ignored Pressure Dependence Mechanisms Change with Pressure

- 1 Atm and Lower
 - Bimolecular Products
 - Direct/Well Skipping
 - □ Unstable Species
- 100 Atm
 - □ Stabilization
 - □ But Still not High Pressure Limit Because of Back Flux

Master Equation

- Chemically Significant Eigenvectors
 - Mebel, SJK, Miyoshi
- Stochastic Solvers
 - Cavallotti, Frenklach
- ME + Modified Strong Colliders (??)

Green

Lingering Questions - Unstable Species, Direct Decomp., Non-Thermal Uncertainty ~ Another Factor of 2 - 3

Pathways to Naphthalene $C_{10}H_8$

Mebel, Landera, Kaiser, JPCA 121 (2017) 901-926

- HACA
- $C_5H_5 + C_5H_{6/5/4}$
- $C_6H_5 + C_4$ Alkenes
- Reson. Stab. Rad. + Reson. Stab. Rad.
- Indene/Indenyl + CH₃
 Other Pathways
- Phenyl Assisted Cyc./ Aromatic + Aromatic
- CH₃ + Aromatic
- Benzyne
- Fulvene
- Triplets



Pathways to Indene

Mebel, Landera, Kaiser, JPCA 121 (2017) 901-926

- Phenyl + C3
 Alkene
- C_6H_6 + C3 Res. Stab. Rad.
- Phenyl + C3 Res.
 Stab. Rad.
- $C_7H_7 + C_2H_2$



HACA







 $C_5H_{\mathfrak{F}} + C_5H_5$

Cavallotti, Polino, Proc. Combust. Inst. 34 (2013) 557-564







$C_{10}H_{26}$

Long, Merchant, Vandeputte, Carstensen, Vervust, Marin, van Geem, Green, Combust. Flame, 187 (2018) 247-256.





Conversion from Indene to MethylIndene





C₇H₂₇ + C₇H₇ A. Matsugi, A. Miyoshi, Proc. Combust. Inst. 34 (2013) 269-277.



$C_7H_{27} + C_3H_3$

A. Matsugi, A. Miyoshi, Int. J. Chem. Kinet. 44 (2012) 206-218.



 $C_7H_{27} + C_3H_3$

A. Matsugi, A. Miyoshi, Int. J. Chem. Kinet. 44 (2012) 206-218.



A. M^atsugi, A. Miyoshi Proc. Combust. Inst. 34 (2013) 269-277.

 $C_7H_7 + CH_3$

 $C_7H_7 + C_6H_5$







$C_7H_{27} + C_2H_2$

Mebel, Georgievskii, SJK Faraday Disc. 195 (2016) 637-670.



$C_7 H_{27} + C_3 H_4$

Paratolyl

No Rates

Yang, Parker, Dangi, Kaiser, Mebel, Phys. Chem. Chem. Phys. 17 (2015) 10510-10519



$C_6H_{26} + C_3H_3$

Mebel, Georgievskii, SJK Faraday Disc. 195 (2016) 637-670.



$C_{6}H_{3} + C_{3}H_{5} - C_{9}H_{7} + CH_{3}$

 $C_6H_5 + CH_3$

Mebel, Georgievskii, SJK, Faraday Disc. 195 (2016) 637-670 Barrierless Reactions



$C_6H_{\mathfrak{B}} + C_3H_6$

Buras, Chu, Jamal, Yee, Middaugh, Green, Phys. Chem. Chem. Phys. 20 (2018) 13191-13214.



Mebel, Georgievskii, SJK Faraday Disc. 195 (2016) 637-670.





C₆H₃ + CH₃ A. Matsugi, A. Miyoshi, Proc. Combust. Inst. 34 (2013) 269-277.





Phenayl Assisted Cyclization (PAC) $C_6H_5 + C_6H_5$ High P Limit

Shukla, Tsuchiya, Koshi, J Phys Chem A 115 (2011) 5284-5293.



Δ

 $C_6H_{5^{281}} + C_6H_5$ High P Limit



$C_6H_{\mathfrak{B}} + C_6H_6$ High P Limit



$C_6H_{\mathfrak{B}} + C_{12}H_{10}$ High P Limit

Xiong, Li, Wang, Li, Li Comp. Theo. Chem. 984 (2012) 1-7.



Δ

$C_6H_{\mathfrak{B}} + C_6H_4$

High P Limit

Shukla, Tsuchiya, Koshi, J Phys Chem A 115 (2011) 5284-5293.





BenzyneHigh Reactivity $C_6H_4 + C_6H_6$ High P Limit

Shukla, Tsuchiya, Koshi, J Phys Chem A 115 (2011) 5284-5293.



 $C_6H_{24} + C_6H_6$



Comandina, Brezinsky J Phys Chem A 115 (2011) 5547-5559.





$C_6H_{a} + C_{10}H_8$

PES Only

Comandini, Abid, Chaumeix, J Phys Chem A 121 (2017) 5921-5931




$C_6H_{24} + C_{10}H_8$

High P Limit

Comandini, Abid, Chaumeix, J Phys Chem A 121 (2017) 5921-5931



$C_6H_{a} + C_5H_5$

High P Limit

S29 + H

(-11.6)





$C_6H_{2} + C_2H_2$



High P Limit

Friedrichs, Goos, Gripp, Nicken, Schonborn, Vogel, Temps, Z. Phys. Chem. 223 (2009) 387-407. $C_6H_{24} + C_2H_4$

Energy / (kJ/mol)

High P Limit

Friedrichs, Goos, Gripp, Nicken, Schonborn, Vogel, Temps, Z. Phys. Chem. 223 (2009) 387-407.



$C_6H_{24} + C_3H_6$

Energy / (kJ/mol)

75

50

25

0

-25



-288

-331

-356

Friedrichs, Goos, Gripp, Nicken, Schonborn, Vogel, Temps, Z. Phys. Chem. 223 (2009) 387-407.

— biradical pathway ——— "concerted" edge-on pathway

- ----- concerted H-transfer pathway
- · · concerted ene-reaction pathway

$C_6H_2 + C_7H_7$ P Dependent

Matsugi, Miyoshi Phys. Chem. Chem. Phys. 14 (2012) 9722-9728



$C_6H_{24} + C_3H_3$ **P** Dependent

0

Matsugi, Miyoshi Phys. Chem. Chem. Phys. 14 (2012) 9722-9728

-104

-103





Methyl Addition Cyclization (MAC) No Rates





Role of CH₃ High P Limit

Georganta, Rahman, Raj, Sinha, Combust. Flame 185 (2017) 129-141.



C₃H₃ Addition to Aromatics High P Limit

Raj, Rashidi, Chung, Sarathy, J. Phys. Chem. A 118 (2014) 2865-2885.



Triplet Radicals High P Limit

804

Zhang, You, Law, J. Phys. Chem. Lett. 6 (2015) 477-481.



Intrinsic Reaction Coordinates

H Abstraction by H from Aromatics

Hou, You, Phys. Chem. Chem. Phys. 19 (2017) 30772-30780



PES₃₀₂**Perspective**

- C_9 $C_9H_7 + H$
- $C_{9}H_{6} + H_{2}$
- C_5 $C_{5}H_{8} + C_{4}$
- $C_{5}H_{7} + C_{4}H$
- $C_{5}H_{6} + C_{4}H_{2}$
- $C_{5}H_{5} + C_{4}H_{3}$
 - $C_{5}H_{4} + C_{4}H_{4}$

 $C_{5}H_{3} + C_{4}H_{5}$

 $C_{5}H_{2} + C_{4}H_{6}$

 $C_{5}H + C_{4}H_{7}$

 $C_{5} + C_{4}H_{8}$

- $C_7H_7+C_2H$ •

 C_8

 C_7 $C_7H_8+C_2$

 $C_7H_6+C_2H_2$

 $C_7H_5+C_2H_3$

 $C_7H_4+C_2H_4$

 $C_7H_3+C_2H_5$

 $C_7H_2+C_2H_6$

- $C_8H_5 + CH_3$ $C_8H_4 + CH_4$
- $C_8H_6 + CH_2$
- $C_8H_7 + CH$
- $C_8H_8 + C$

C₉H₈

- C_6
 - $C_{6}H_{8} + C_{3}$
 - $C_{6}H_{7} + C_{3}H$ •
 - $C_{6}H_{6} + C_{3}H_{2}$
 - $C_{6}H_{5} + C_{3}H_{3}$ •
 - $C_{6}H_{4} + C_{3}H_{4}$
 - $C_{6}H_{3} + C_{3}H_{5}$
 - $C_6H_2 + C_3H_6$
 - $C_6H + C_3H_7$
 - $C_6 + C_3 H_8$

Summary

~ Ready for Mechanism that Includes all Relevant Pathways from 1 to 2 Rings

- More Pressure Dependent Studies
- PES Perspective
- Reactions Producing and Growing from C₈H_x
- More CH₃ Reactions

Theory Could be Improved

- Higher Level Ab Initio
- Machine Learning
- Variational
- Hindered Rotors

Oxidation – Same But Much Less Complete Funding DOE BES





PAH Formation Chemistry- Potential Validation Experiments

Nils Hansen







PAH Formation Chemistry- Potential Validation Experiments

- What do we know about PAH Formation Chemistry?
- Experimental Approaches
 - □ Flame-sampling molecular-beam mass spectrometry
 - Gas-Chromatography
 - □ PIE/PEPICO
 - Aerosol Mass Spectrometry
- Experimental Challenges
- Tandem (2D) Mass Spectrometry
- Sampling-Probe Effects





PÅH and Soot Formation Chemistry: What do we know?







N. Hansen et al., Combust. Expl. Shock Waves, 2012, 48, 508-515

PÅH and Soot Formation Chemistry: What do we know?





Energy Fuels, **2011,** 25(12), 5611-5625 *Combust. Flame,* **2017,** 175, 34-46 and *Phys. Chem. Chem. Phys.,* **2018,** 20, 10780-10795

PÄH and Soot Formation Chemistry: **Experimental Approaches**

Surface reaction and coagulation

Particle inception

PAH formation









Mass spectrometry is a universal diagnostics tool that enables the detection of all intermediates simultaneously without prior knowledge of their identity.

- Flame-Sampling Gas-Chromatography \checkmark
 - 2D-GC/VUV Mass Spectrometric Detection \geq





PAM and Soot Formation Chemistry



Information can be converted into mole fraction profiles



PÅH and Soot Formation Chemistry





PÅH and Soot Formation Chemistry

OH

CH₂

Surface reaction and coagulation

Particle inception

PAH formation

Precursor molecules



- Already the formation of the "first" aromatic ring is governed by many different reactions involving many different reactants
- > Number of possible isomers increases with molecular size
- The isomer-selective approach will break down

What is the right level of detail?





 $= C_{v}H_{v}$

PÅH and Soot Formation Chemistry





 \checkmark

 \geq

 \checkmark

 \checkmark

reactive side chains

level of detail

functional groups, etc. \geq

the goal is not to identify all possible isomeric structures

 \Rightarrow re-occurring reactive structural features

The diagnostic technique should be able to:

the goal is to identify the important intermediates at the right







- ✓ atmospheric pressure photoionization (APPI)
- ✓ two modes of operation:
 - time-of-flight mode
 - MS-MS mode
- ✓ Resolution: QMF ~1, TOF ~8000
- ✓ collission gas: Ar
- ✓ sensitivity: tbd











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Evidence for aliphatically bridged PAHs

Identification of core-PAH structures



Fragmentation Scans: m/z = 202

π

CHEMICAL PHYSICS



B. D. Adamson et al., J. Phys. Chem. A, to be submitted

Identification of core PAH Structures and Aliphatic Chains





B. D. Adamson et al., J. Phys. Chem. A, to be submitted



New modeling approaches are needed to consider the temperature history and the multi-dimensionality.





N. Hansen et al., Combust. Flame, 2017, 181, 214-224 and Proc. Combust. Inst., 2019, in press

Conclusions and Outlook





"right level of detail" five-membered rings, aliphatically bridged

PAHs, reactive side chains, ...)







A³²¹**knowledgments**

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- R. S. Tranter (Argonne National Laboratory)
- A. L. Kastengren (Argonne National Laboratory)

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- A. W. Jasper (Argonne National Laboratory)
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ISF - LAMINAR FLAME SECTION

ISF - LAMINAR FLAME SECTION

Outline:

Introduction

Focus topic(s)

Contributions & Discussion

Final Remarks

ISF - LAMINAR FLAME SECTION INTRODUCTION

ISF - PAST MEETINGS

LARGE NUMBER OF CONTRIBUTIONS Many target flames - Many modelling results

<u>PROs</u> <u>CONs</u>

Sharing and discuss data

Individuating common lines of research

Define the standards for a «useful» experiment/modelling Open collaborations Too many operative conditions? Too many aspects to focus on? Lack of consensus on key topics Lack of clear outcome from the community
ISF - LAMINAR FLAME SECTION INTRODUCTION

ISF - THIS MEETINGS

After an internal (<u>committee</u>) and external (<u>telecon and survey</u>) evaluation, a topic was identified as fundamental to advance knowledge

INCEPTION



PRO

Focusing on a single topic can diminish the general mission of the workshop

INCEPTION

DEFINITION (?)

THE PROCESS THAT LEADS FROM GAS PHASE COMPOUNDS TO A CONDENSED PHASE, i.e., A THREE DIMENSIONAL STUCTURE

The definition has to be as broad as possible in order to not «restrict» any possibility of mechanism

> Let's start from what we know and move to what we don't know

ISF - LAMINAR FLAME SECTION WHY INCEPTION?

After Round Table 1994 in Heidelberg



General consensus on the «top» of the figure (shape, distribution, size, H/C, reactivity

and name <u>SOOT</u>)



INCEPTION WAS ALREADY A «DARK REGION¹»

General consensus on the «bottom» of the figure (main oxidation, formation of PAH - HACA+RFSR)

¹Vander Wal, R. L. Symp. Int. Comb. (26) 1996

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ISF - LAMINAR FLAME SECTION WHY INCEPTION?

After Round Table 1994 in Heidelberg

The community «felt» that in this «dark region» something was different:



The **existence** of «particles» of few nanometers was indipendently discovered by <u>Dobbins</u>¹ (Brown Uni) and <u>D'Alessio</u>² (Naples Uni) in 1991

Many definitions:

Soot precursors Precursor Nanoparticles Nanodroplets

Incipient Soot White soot Soot nuclei

Precursors Nanoparticles (PNPs) NanoOrganicCarbon-(NOC)

Condensed Phase Nanostructures-(CPN)

¹Dobbins Subramanisivam in Soot Formation in Combustion 1994 ²D'Anna D'Alessio Minutolo in Soot Formation in Combustion 1994

and also just SOOT

Reaction Time



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ISF - LAMINAR FLAME SECTION MANY DEFINITIONS - LOT OF WORK

GROUPS CONTRIBUTING TO THIS FIELD

Optical properties (extinction, Scattering, LIF, LII, RAMAN, photoionization, Band gap)	D'Alessio-D'Anna, Dobbins, J.H. Miller, Roth, Bockhorn, Ossler, Desgroux, Michelsen, Schulz, K.A. Thomson, Kohse-Höinghaus, Vander Wal, Wang, Liu, Smallwood
Particle size distribution	Wang, D'Alessio-D'Anna, Grotheer, Kohse-Höinghaus, Maricq, Kohse-Höinghaus
TEM and AFM images	Wang, D'Alessio-D'Anna, Dobbins, Vander Wal, M.J. Thomson, Kraft
<u>Chemical properties</u> (H/C, reactivity, solubility in water and organic solvents)	Ciajolo, Homman, Wagner, Howard, Mulholland, M.J. Thomson, Wang, Kohse- Höinghaus
<i>Physical properties</i> (density, emissivity, coagulation efficiency)	Wang, Kohse-Höinghaus, Desgroux, M.J. Thomson, D'Alessio-D'Anna, Dobbins,
<u>Advanced Modelling</u> (MOM, MC, Sectional Method, AMPI, MD)	Frenklach, Violi, Kraft, D'Anna, Thomson, J.H. Miller, Ranzi-Faravelli, Howard, Blanquart, Pitsch, Lindstedt, Smooke

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ISF - LAMINAR FLAME SECTION MANY DEFINITIONS - LOT OF WORK

NUCLEATED PARTICLES	<u>SOOT</u>	
Condensed phase physic state ("solid" is not appropriate for these entities)	"solid" is appropriate for these entities	
Able to splash on a surface	NOT Able to splash on a surface	
Hardly or not absorbing in the visible but strongly in the UV range (Eg 0.7-2.3)	Absorbing in the visible AND in the UV range (Eg 0.1:0.5)	
Not having size larger than few nm (generally not larger than 3 nm)	HAVING size up to hundreds of nm	
Able to fluoresce in the UV and in the Visible also with high quantum yields	NOT Able to fluoresce but easily incandescing	
H/C between 0.8 and 0.3	H/C between 0.3 and 0.05	
RAMAN spectra typical of amorphous carbon	RAMAN spectra typical of graphitic carbon	
Partially soluble in water (and organic sovent - DCM)	NOT soluble in water	
Generating hydrophilic surfaces,	Generating hydrophobic surfaces	
Having a very low and size-dependent coagulation efficiency at flame Temp (10 ⁻³)	Having a unitary coagulation efficiency at flame Temp	
Contributing for more than 90% to the total number, but negligible in mass,	Contributing for more than 90% to the total MASS, but negligible in number	
Density that ranges from 1.0 to 1.4 g/cm3,	Density that ranges from 1.4 to 2.0 g/cm3,	
Emissivity close to 0.5.	Emissivity close to 1	

³³² NUCLEATED PARTICLES PROPERTIES

Different properties can lead the individuation of different

INCEPTION MECHANISMS?

Condensed phase physic state

Not solid - more liquid-like (Splash)

Raman of amorphous carbon LIF most centered in the UV H/C between 0.8 and 0.3



Inception has to pass through disordered/loose/non-cristalline structure



Main components unlikely to be very large PAHs (not larger than pyrene?)



The fact that many MD simulation found not feasible this pathway is a logic consequence and a support to all the other experimental measurements

CONTRIBUTIONS FROM THE COMMUNITY

ISF - LAMINAR FLAME SECTION LILLE GROUP - EXPERIMENTAL MOTIVATION: Origin of Visible LIF in Diffusion Flames

Unexplained Visible Fluorescence Emission Band in Sooting Flames



Fig. 3. Unstructured flucturence observed using the slot burner for these excitations wavelengths (denoted by an arrow on such spectrum). The spectra have been mormalized for the task bidenoity: the actual powers at each wavelength were 1.70 we 354.5 ms, 1,73 W at 480.0 ms, and 0.25 W at 437.9 ms. The cold flow velocities were 17 could for mutuan and 24 could for an interval of 24.

J. Houston Miller et al., Comb. Flame **1982**

- Up to now: No clear explanation (Large PAHs? Hot Bands of PAHs?)
- **Other considered possibilities:** Dimers of moderate-sized PAHs (Sirignano, Houston Miller...)
- **Problem:** The formation of such dimers is not thermodynamically favored at typical flame temperature

Aim of this work

Provide explanations for these large unstructured fluorescence emission bands observed for a long time in sooting flames

ISF - LAMINAR FLAME SECTION LILLE GROUP - EXPERIMENTAL

MOTIVATION: Origin of Visible LIF in Diffusion Flames Analysis of the Fluorescence Emission Spectra with the Simulation Code







Summarizing remarks:

Dimers of moderate-sized PAHs account for the visible part of these spectra

Wavelength (nm)

- Is dimer formation the key step of nucleation (meaning kinetic over thermodynamic)?





The *formation of chemical bond after the collision of gas phase PAH* drastically

changes the overall nucleation rate

The nucleation rate influences the *shape of the particle profile* and the final concentration in the investigated conditions

ISF - LAMINAR FLAME SECTION U. Toronto - MODELLING 339 **MOTIVATION:** Composition and nature of first Particle First particles are not solid (liquid-like) n-dodecane=3% 2.0 cm 2.25 cm methane=97% TEM 500 nm 600'mm



ISF - LAMINAR FLAME SECTION U. Toronto - MODELLING MOTIVATION: Composition and nature of first particle



- Liquid-like particles prevents PAH growth
- Mass spectra of liquid particles shows species larger than A4¹
- Species rearranging within the particles?
- Higher masses represent chemically bonded dimers/ PAH radicals?
- *Large PAHs behaving as intermediates?*
- A4 rises rapidly as liquid particles transform to mature soot
- Large PAHs released from the particles surface?
- Growth in gaseous phase resumes as particles mature?

³⁴¹ Ryerson – U. Michigan – U. Windsor – MODELLING MOTIVATION: the role of aliphatic in the Inception process

- Literature suggests that for premixed flames [1, 2]:
 - (1) Nascent soot can be rich in aliphatics
 - (2) Soot mass growth can occur without the presence of gas-phase hydrogen atoms
- Neither of these observations can be explained by current models that rely on PAH-based inception
- Soot growth in the absence of hydrogen atoms indicates another mechanism possibly involving aliphatics aside from the HACA mechanism

[1] Wang, H. Proceedings of the Combustion Institute, 33, 41-67, 2011.[2] Öktem, Berk, et al. Combustion and Flame, 142, 364-373, 2005.

³⁴² Ryerson - U. Michigan - U. Windsor - MODELLING

MOTIVATION: the role of aliphatic in the Inception process

How do aliphatics become part of the soot particle?

- Directly through aliphatic/soot interaction?

- As an aliphatic chain on a PAH which either nucleates or condenses?

- A different mechanism?
- Ongoing work focuses on combining MD with CFD efforts to begin to address this knowledge gap

³⁴³ Ryerson - U. Michigan - U. Windsor - MODELLING

Other possible parameters influencing Inception process Formation of *oxy-PAHs*

Atomistic simulations and experiments identify presence of oxygenated polycyclic aromatic compounds in flames of hydrocarbons.



Reaction sequence leading to the formation of a furan group.

<u>DIFFERENT STICKING EFFICIENCY?</u> <u>DIFFERENT REACTIVITY?</u>



Johanson, Dillstrom, Monti, El Gabaly, Campbell, Schrader, Popolan, Henderson, Wilson, Violi, Michelsen, PNAS 1604772113 Elvati, Violi Fuel 222, 307 (2018)





ISF - LAMINAR FLAME SECTION SANDIA- EXPERIMENTAL MOTIVATION: Assessing features of first Particles



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- Aerosol mass spectrometry (AMS) signal can only be observed if there are particles and semi-volatile species to vaporize.
- AMS total ion signal gives indication of incipient particle formation and availability of hydrocarbons for growth.
- These incipient particles are not observable with LII.

For more, see Johansson et al. AST 51, 1333-1344 (2017)

ISF - LAMINAR FLAME SECTION SANDIA- EXPERIMENTAL MOTIVATION: Assessing features of first Particles

• Particle mature very quickly

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- XPS indicates that surface matures more slowly than bulk.
- Surface growth may keep particle from maturing at the surface.



Absorption cross section magnitude increases with maturity level.

> Long-range order decreases during oxidation Mature soot

Maturity increases β increases ξ decreases

Absorption cross section dispersion exponent decreases with maturity.

For more, see Johansson et al. AST 51, 1333-1344 (2017)

³⁴SUMMARY OF INFORMATION AND OPEN QUESTIONS

- 1. SHOULD A PHENOMENOLOGICAL MODEL COME BEFORE AMATHEMATICAL ONE?
- 2. WHICH ARE THE MAIN OBSTACLES TO A CORRECT PHENOMENOLOGICAL MODEL?
- 3. IS IT TIME TO FOCUS LESS ON MATCHING EXPERIMENTAL DATA AND MORE ON TRYING TO IMAGINE/PREDICT/MODEL THE TRUE PHYSICAL CHARACTERISTICS OF THE FIRST PARTICLES?

³⁴SUMMARY OF INFORMATION AND OPEN QUESTIONS

- 1. FORMATION OF DIMER IS EVIDENT: IS DIMERIZATION THE INCEPTION PROCESS OR THE EFFECT OF (RAPID) PARTICLE EVOLUTION?
- 2. PAHS INVOLVED IN INCEPTION PROCESS SEEM TO BE NO LARGER THAN 4-5 RINGS (LOTS OF 2-3 RINGS): HOW DO SUCH SMALL PAH FORM A CONDENSED PHASE STRUCUTRE?
- 3. HOW SHOULD ALIPHATIC AND OXY-PAHs PARTICIPATE IN INCEPTION?
- 4. WHAT WE CAN DO TO GET BETTER CONDITIONS (FLAMES) WHERE THESE PROCESSES ARE STRESSED/EVIDENT?

ISF-4, July 27 & 28 2018 Dublin Ireland

Counterflow burner

Yale

The University of Texas is itsetting

IVERSITY

An effective tool to study soot formation and growth in flames?

Prepared by F. Bisetti (UT Austin)

with contributions from

Yale U, U Virginia, RWTH Aachen & U Adelaide



from Puri & Seshadri CNF 65 (1986)

Sounterflow burner: 3 contributions

- We received contributions from 3 groups that conduct experiments
 - Yale University (Gomez)
 - U Virginia (Chelliah)
 - RWTH Aachen/U Adelaide (Pitsch/Medwell)
- Two questions
 - Strengths/Challenges of CF for soot studies?
 - What data are available?



U Virginia – Chelliah

RWTH Aachen/U Adelaide - Pitsch/Medwell



Counterflow: strengths

STRENGHTS

- No heat losses to walls
- Buoyancy-driven instabilities may be suppressed
- Direct control on mixing layer & soot yield
 - Strain controls soot inception rates
 - Dilution controls soot yield
- One-dimensional modeling applies
 - ...but require boundary conditions

Reynolds nr = 600 & Richardson nr = 1



Axisymmetric simulations by UT Austin (Bisetti) & Politecnico di Milano (Cuoci) for the Yale U burner (Gomez) at 8 atm.

Counterflow: challenges

Richardson m

CHALLENGES

- Need to keep Reynolds and Richardson nr "small"
- Hydrodynamic instabilities (of various kinds) are observed as Reynolds & **Richardson nrs increase**
- As pressure increases
 - The set of suitable flow configurations and burner designs shrinks
 - I.e. burner and flame • (mixing layer) become "small"
- Yale University (2014) U Virginia (2018) RWTH/Adelaide (2018) Yale University (2017/18) UC San Diego (2014) $Ri \approx 30 - - - - - -$ --1.2510 $\mathrm{Re} \approx 10^3$ 0.1 10 1000 100Reynolds nr (oxidizer stream) want small* want small* want small* Re want large Ri want large* want large*

vant large*

Yale University (A. Gomez)

- Non-premixed and partially premixed flames
- Various fuels & doped fuels

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- Pressures from 1 to 25 atm
- Measurements/Diagnostics
 - Quartz probe sampling followed by GC-MS
 - Thermocouples and thin-filament pyrometry
 - Multicolor pyrometry (soot volume fraction)
- Focus on soot nucleation/inception with aim of kinetics model development
- Large number of publications (2012-2018) provide data, experimental details and validation of sampling technique



Yale University (A. Gomez)

Ethylene/oxygen with N2 and HE dilution

Stoichiometric mixture fraction Z _{st} =0.408						
P T _{max} [MPa] [K]	т	Strain	Measurements performed			
	rate [s ⁻¹]	Gas phase up to 3-rings	Soot volume fraction			
0.1	1712	57	[1]	N/A		
0.2	1790	57	[1]	N/A		
0.4	1826	57	[1]	N/A		
0.8	1868	57	[1]	N/A		
0.29	1563	18.4	[2]	N/A		
0.85	1600	18.4	[1]	N/A		
2.5	1615	18.4	[1,2]	N/A		

[1] L. Figura, A. Gomez, CNF 161 (2014) 1587–1603.
 [2] L. Figura, F. Carbone, A. Gomez, PCI 35 (2015) 1871–1878.
 [3] F. Carbone, K. Gleason, A. Gomez, PCI 36 (2017) 1395–1402.
 [4] K. Gleason, F. Carbone, A. Gomez, CNF 192 (2018) 283–294.
 [5] K. Gleason, F. Carbone, A. Gomez, PCI 37 (2019).

 $D \approx 6.5 \text{ mm}$ $H \approx 8 \text{ mm}$ $U \approx 20 \text{ cm/s}$



Ethylene/oxygen with N2

Stoichiometric mixture fraction Z _{st} =0.183							
P T _{max} [MPa] [K]	т	Strain	Measurements performed				
	rate [s ⁻¹]	Gas phase up to 3-rings	Soot volume fraction*				
0.1	1984	50	[3]	[4]			
0.4	1787	50	[3]	[5]			
0.8	1656	50	[3]	[5]			

*Includes additional measurements at different T_{max}

University of Virginia (H. Chelliah)

- Ethylene/oxygen flames with nitrogen and helium dilution
- Pressures from 1 to 30 atm
- Laser-based m
 - PIV for flow 1
 - LII for soot (\ dimensional model paran
- Ethylene-Oxygen-Nitrogen-Helium Non-premixed Laminar Counterflow Flames up to 30 atm Pressure

Soot Nucleation Limits of

Harsha Chelliah

University of Virginia

Focus on scali
 pressure of int

 Broad range c suppression o



Undiluted (up to 4 atm) and fixed global strain rate of 500 s⁻¹

p = 1 atm



Some Key Features:

- Nozzle diameter of 6.5 mm with nozzle separation distance of 5.45 mm
- Momenta is balanced for every case considered
 - with oxidizer side velocity (including the velocity gradient at the nozz

Effect of Pressure on Soot Nucleation Limit



Future work:

Repeat 30 atm and other pressures Leave an avidation manyth?

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RWTH Aachen & U Adelaide (Pitsch/Medwell)

- Non-premixed flames
- Atmospheric pressure
- Various gaseous and liquid fuels (nitrogen dilution)
 - Ethylene, iso-octane, toluene, and n-heptane
- Varying dilution and strain rate cases
- Soot volume fraction from Laser induced incandescence (LII) at 1064 nm
- Focus on strain rate effects on soot formation and comparison to models



RWTH Aachen & U Adelaide (Pitsch/Medwell)



 As strain rate increases, soot decreases with significant dependence on <u>fuel</u> and <u>stoichiometry</u>



 Large sensitivity of soot to mixing can be exploited for model validation (precursor chemistry)

Take-away messages

- Counterflow provides a flame without heat losses and buoyancy driven instabilities and direct control of mixing rates
- Experimental challenges exist for higher pressures (limits depend on burner and technique)
- Data are available with focus on (a) gaseous precursors;
 (b) soot response to strain (c) at pressures from 1 to 30 atm and various fuels/dilutions.
- Are there specific barriers to usage of counterflow for nucleation studies (resolution, boundary conditions)?
- Use response of soot yield to strain for precursor chemistry assessment?
From gas phase to mature soot

Entity	Clusters, dimers	« young soot »	Mature soot
Physical state	Liquid? Condensed phase?	Solid?	Solid
Size	<5 nm	2-20 nm primary particles	2-50 nm primary particles
Fine structure	Disordered	Partially ordered/ stacked/graphitic	Polycrystalline turbostratic graphite
Experimental in situ identification	LIF, absorption?	LII, extinction	LII, extinction
density	1.1-1.3	1.3-1.8	1.8-2.1
C/H	1.5-2.5	2.5-10	10-20
Optical properties	Absorb in the UV and the visible but not in the IR	Absorb continuously from UV to IR E(m) lower than from mature soot	Absorb continuously from UV to IR
Experimental ex situ identification	LIF, Absorption, AFM, AMS	SMPS, TEM, HIM, AFM	SMPS, TEM, HIM, AFM
	SOOT (without any distinction from the first condensed entities to mature soot)		
Proposed terminologies: which one?	Clusters? Incipient particles? Incipient soot particles	Young soot Partially graphitized soot	Mature soot Graphitized soot

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ISF Workshop

Welcome

ISF-4 Closing comments

Fourth International Sooting Flame (ISF) Workshop Friday July 27th – Saturday July 28th, 2018 Dublin, Ireland

www.adelaide.edu.au/cet/isfworkshop

ISF4, Dublin, July 28-29, 2018



ISF Workshop

Thank you!

Organising Committee Prof Gus Nathan Prof Bassam Dally Prof Murray Thomson

Prof Heinz Pitsch Dr Chris Shaddix Prof Hai Wang Dr Klaus-Peter Geigle

Scientific Advisory Committee

Prof Ömer Gülder Prof Andrea D'Anna Prof Pascalle Desgroux Prof. Bill Roberts

Dr Hope Michelsen Prof Henning Bockhorn Prof Mitch Smooke Dr Meredith Colket Prof Peter Lindstedt Prof Dan Haworth

Program Leaders and Co-leaders

Laminar Flames:	Prof Guillame Blanquart	Dr Mariano Sirignano
	Prof Thomas Dreier	
Turbulent Flames:	Prof Michael Mueller; Dr Zhiwei Sun, Prof Fabrizio Bisetti	

Slide 1

ISF4, Dublin, July 28-29, 2018



ISF Workshop

Plans for ISF-5

Anticipated Details:

Fri 10 – Sat 11 July, 2020
Coordinated with other workshops
University of Adelaide Campus
Joint sessions

Actions arising

Terminology to be documented Release of presentations on the web Please advise of any limitations



Targets

Preliminary targets to be released after Workshop Updated targets to be set in mid 2019 by Joint Committee

Participation of data for ISF-5

Work through program leaders beginning NOW! Please add data and conditions to ISF web-site

International Sooting Flame Workshop

An Open Forum for Discussions and Interaction

We are looking forward to welcoming you all to Adelaide 2020!

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